Model DAQ6510 Data Acquistion and Multimeter System

Calibration and Adjustment Manual

DAQ6510-905-01 Rev. C / November 2019

DAQ6510-905-01C



DAQ6510

Data Acquisition and Multimeter System Calibration and Adjustment Manual

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Safety precautions

The following safety precautions should be observed before using this product and any associated instrumentation. Although some instruments and accessories would normally be used with nonhazardous voltages, there are situations where hazardous conditions may be present.

This product is intended for use by personnel who recognize shock hazards and are familiar with the safety precautions required to avoid possible injury. Read and follow all installation, operation, and maintenance information carefully before using the product. Refer to the user documentation for complete product specifications.

If the product is used in a manner not specified, the protection provided by the product warranty may be impaired.

The types of product users are:

Responsible body is the individual or group responsible for the use and maintenance of equipment, for ensuring that the equipment is operated within its specifications and operating limits, and for ensuring that operators are adequately trained.

Operators use the product for its intended function. They must be trained in electrical safety procedures and proper use of the instrument. They must be protected from electric shock and contact with hazardous live circuits.

Maintenance personnel perform routine procedures on the product to keep it operating properly, for example, setting the line voltage or replacing consumable materials. Maintenance procedures are described in the user documentation. The procedures explicitly state if the operator may perform them. Otherwise, they should be performed only by service personnel.

Service personnel are trained to work on live circuits, perform safe installations, and repair products. Only properly trained service personnel may perform installation and service procedures.

Keithley products are designed for use with electrical signals that are measurement, control, and data I/O connections, with low transient overvoltages, and must not be directly connected to mains voltage or to voltage sources with high transient overvoltages. Measurement Category II (as referenced in IEC 60664) connections require protection for high transient overvoltages often associated with local AC mains connections. Certain Keithley measuring instruments may be connected to mains. These instruments will be marked as category II or higher.

Unless explicitly allowed in the specifications, operating manual, and instrument labels, do not connect any instrument to mains.

Exercise extreme caution when a shock hazard is present. Lethal voltage may be present on cable connector jacks or test fixtures. The American National Standards Institute (ANSI) states that a shock hazard exists when voltage levels greater than 30 V RMS, 42.4 V peak, or 60 VDC are present. A good safety practice is to expect that hazardous voltage is present in any unknown circuit before measuring.

Operators of this product must be protected from electric shock at all times. The responsible body must ensure that operators are prevented access and/or insulated from every connection point. In some cases, connections must be exposed to potential human contact. Product operators in these circumstances must be trained to protect themselves from the risk of electric shock. If the circuit is capable of operating at or above 1000 V, no conductive part of the circuit may be exposed.

Do not connect switching cards directly to unlimited power circuits. They are intended to be used with impedance-limited sources. NEVER connect switching cards directly to AC mains. When connecting sources to switching cards, install protective devices to limit fault current and voltage to the card.

Before operating an instrument, ensure that the line cord is connected to a properly-grounded power receptacle. Inspect the connecting cables, test leads, and jumpers for possible wear, cracks, or breaks before each use.

When installing equipment where access to the main power cord is restricted, such as rack mounting, a separate main input power disconnect device must be provided in close proximity to the equipment and within easy reach of the operator.

For maximum safety, do not touch the product, test cables, or any other instruments while power is applied to the circuit under test. ALWAYS remove power from the entire test system and discharge any capacitors before: connecting or disconnecting cables or jumpers, installing or removing switching cards, or making internal changes, such as installing or removing jumpers.

Do not touch any object that could provide a current path to the common side of the circuit under test or power line (earth) ground. Always make measurements with dry hands while standing on a dry, insulated surface capable of withstanding the voltage being measured.

For safety, instruments and accessories must be used in accordance with the operating instructions. If the instruments or accessories are used in a manner not specified in the operating instructions, the protection provided by the equipment may be impaired.

Do not exceed the maximum signal levels of the instruments and accessories. Maximum signal levels are defined in the specifications and operating information and shown on the instrument panels, test fixture panels, and switching cards.

When fuses are used in a product, replace with the same type and rating for continued protection against fire hazard.

Chassis connections must only be used as shield connections for measuring circuits, NOT as protective earth (safety ground) connections.

If you are using a test fixture, keep the lid closed while power is applied to the device under test. Safe operation requires the use of a lid interlock.

If a 🔄 screw is present, connect it to protective earth (safety ground) using the wire recommended in the user documentation.

The 2 symbol on an instrument means caution, risk of hazard. The user must refer to the operating instructions located in the user documentation in all cases where the symbol is marked on the instrument.

The A symbol on an instrument means warning, risk of electric shock. Use standard safety precautions to avoid personal contact with these voltages.

The Asymbol on an instrument shows that the surface may be hot. Avoid personal contact to prevent burns.

The r + r symbol indicates a connection terminal to the equipment frame.

If this (Hg) symbol is on a product, it indicates that mercury is present in the display lamp. Please note that the lamp must be properly disposed of according to federal, state, and local laws.

The **WARNING** heading in the user documentation explains hazards that might result in personal injury or death. Always read the associated information very carefully before performing the indicated procedure.

The **CAUTION** heading in the user documentation explains hazards that could damage the instrument. Such damage may invalidate the warranty.

The **CAUTION** heading with the 2 symbol in the user documentation explains hazards that could result in moderate or minor injury or damage the instrument. Always read the associated information very carefully before performing the indicated procedure. Damage to the instrument may invalidate the warranty.

Instrumentation and accessories shall not be connected to humans.

Before performing any maintenance, disconnect the line cord and all test cables.

To maintain protection from electric shock and fire, replacement components in mains circuits — including the power transformer, test leads, and input jacks — must be purchased from Keithley. Standard fuses with applicable national safety approvals may be used if the rating and type are the same. The detachable mains power cord provided with the instrument may only be replaced with a similarly rated power cord. Other components that are not safety-related may be purchased from other suppliers as long as they are equivalent to the original component (note that selected parts should be purchased only through Keithley to maintain accuracy and functionality of the product). If you are unsure about the applicability of a replacement component, call a Keithley office for information.

Unless otherwise noted in product-specific literature, Keithley instruments are designed to operate indoors only, in the following environment: Altitude at or below 2,000 m (6,562 ft); temperature 0 °C to 50 °C (32 °F to 122 °F); and pollution degree 1 or 2.

To clean an instrument, use a cloth dampened with deionized water or mild, water-based cleaner. Clean the exterior of the instrument only. Do not apply cleaner directly to the instrument or allow liquids to enter or spill on the instrument. Products that consist of a circuit board with no case or chassis (e.g., a data acquisition board for installation into a computer) should never require cleaning if handled according to instructions. If the board becomes contaminated and operation is affected, the board should be returned to the factory for proper cleaning/servicing.

Safety precaution revision as of June 2017.

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Introduction

In this section:

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Welcome

The DAQ6510 is a $6\frac{1}{2}$ data acquisition and logging multimeter system that has a touchscreen user interface that enables faster setup time, real time monitoring of test status, and detailed analysis on the instrument.

This manual provides information on completing verification and adjustment procedures for your DAQ6510.

Introduction to this manual

This manual provides instructions to help you calibrate and adjust your DAQ6510. In this manual, the term "calibration" refers to the process of verifying that the accuracy of the instrument is within its one-year accuracy specifications. The term "adjustment" refers to the process of changing the calibration constants so that the accuracy of the instrument is within its one-year accuracy specifications.

This manual presents calibration information, adjustment information, and command descriptions for the calibration and adjustment commands.

NOTE

For additional command descriptions, refer to the *DAQ6510 Reference Manual* available on the <u>Product Support web page (tek.com/product-support</u>).

Extended warranty

Additional years of warranty coverage are available on many products. These valuable contracts protect you from unbudgeted service expenses and provide additional years of protection at a fraction of the price of a repair. Extended warranties are available on new and existing products. Contact your local Keithley Instruments office, sales partner, or distributor for details.

Contact information

If you have any questions after you review the information in this documentation, please contact your local Keithley Instruments office, sales partner, or distributor. You can also call the corporate headquarters of Keithley Instruments (toll-free inside the U.S. and Canada only) at 1-800-935-5595, or from outside the U.S. at +1-440-248-0400. For worldwide contact numbers, visit the <u>Keithley</u> Instruments website (tek.com/keithley).

Performance verification

In this section:

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Introduction

Use the procedures in this section to verify that DAQ6510 accuracy is within the limits stated in the instrument's one-year accuracy specifications. Specifications and characteristics are subject to change without notice; refer to the <u>Product Support web page</u> (<u>tek.com/product-support</u>) for the most recent specifications.

You can use these verification procedures to:

- Make sure that the instrument was not damaged during shipment.
- Verify that the instrument meets factory specifications.
- Determine if adjustment is required.
- Verify that adjustment was done properly.

Although the following tests are based on the Model 7700 20-Channel Differential Multiplexer Module, the same general procedures can be used for other switching modules that have similar capabilities. Refer to the user's manual for your specific module for information on terminal connections.

A WARNING

The information in this section is intended for qualified service personnel only, as described by the types of product users in the Safety Precautions pages, provided at the beginning of this document. Do not attempt these procedures unless you are qualified to do so.

Some of these procedures may expose you to hazardous voltages, that if contacted, could cause personal injury or death. Use appropriate safety precautions when working with hazardous voltages.

NOTE

If the instrument is still under warranty and its performance is outside specified limits, please contact your local Keithley Instruments office, sales partner, or distributor. You can also call the corporate headquarters of Keithley Instruments (toll-free inside the U.S. and Canada only) at 1-800-935-5595, or from outside the U.S. at +1-440-248-0400. For worldwide contact numbers, visit the <u>Keithley</u> Instruments website (tek.com/keithley).

Verification test requirements

Be sure that you perform these verification tests:

- Under the proper environmental conditions.
- After the specified warmup period.
- Using the correct line voltage.
- Using the proper test equipment.
- Using the specified output signal and reading limits.

Environmental conditions

Conduct the calibration verification procedures in a test environment with:

- An ambient temperature of 18 °C to 28 °C.
- A relative humidity of less than or equal to 80 percent, unless otherwise noted.
- No direct airflow on the input terminals.

Warmup period

Allow the DAQ6510 to warm up for at least 30 minutes before conducting the calibration verification procedures.

If the instrument has been subjected to temperature extremes (more than 5 °C above or below T_{CAL}), allow additional time for the internal temperature of the instrument to stabilize. Typically, allow an additional 30 minutes to stabilize an instrument that is 10 °C outside the specified temperature range.

Also allow the test equipment to warm up for the time recommended by the manufacturer.

Line power

The DAQ6510 requires a line voltage of 100 V to 240 V and a line frequency of 400 Hz,50 Hz or 60 Hz. Calibration verification tests should be performed within this range.

NOTE

The instrument automatically senses the line frequency at power-up.

Recommended test equipment

The following table summarizes the recommended calibration verification equipment. You can use alternate equipment if that equipment has specifications that meet or exceed those listed in the table below. Test equipment uncertainty adds to the uncertainty of each measurement. Generally, test equipment uncertainty should be at least four times more accurate than corresponding DAQ6510 specifications.

NOTE

In this manual, the Model 8610 shorting plug is shown in the figures. However, you can use either the Model 8610 or the Model 8620 shorting plug.

Manufacturer	Model	Description	Used for	Uncertainty
Fluke	5720A or 5730A	High-Performance Multifunction Calibrator	DCV, ACV, ACI, and resistance	See following note.
Fluke	5725A	Amplifier	DCI and ACI	See following note.
Fluke	8508A	8.5-Digit Reference Multimeter	DCV and resistance	See following note.
Keithley Instruments	3390	Function/Arbitrary Waveform Generator	Frequency	See following note.
IET Labs, Inc.	1423-A	Precision Decade Capacitor	Capacitance, 1 nF to 1 μF	See following note.
IET Labs, Inc.	HACS-Z-A-2E-1uF	Series HACS-Z High Accuracy Decade Capacitance Box	Capacitance, 1 μF to 100 μF	See following note.
Keithley Instruments	8610 or 8620	4-Wire DMM Shorting Plug	DCV, digitize DCV, and resistance	See following note.

NOTE

Refer to the manufacturer's specifications to calculate the uncertainty, which varies for each function and range test point.

Calibration verification limits

The calibration verification limits stated in this section have been calculated using only the DAQ6510 one-year accuracy specifications and ambient temperature ± 5 °C from T_{CAL} (the temperature at which the instrument was calibrated). They do not include test equipment uncertainty. If a particular measurement falls outside the allowable range, recalculate new limits based on both the DAQ6510 specifications and corresponding test equipment specifications.

Specifications and characteristics are subject to change without notice; please refer to the <u>Keithley</u> <u>Instruments website (tek.com/keithley</u>) for the most recent specifications.

Example reading limit calculation

Assume you are testing the 10 VDC range using a 10 V input value. Using the DAQ6510 one-year accuracy specification for 10 VDC of \pm (25 ppm of reading + 5 ppm of range), the calculated limits are:

Reading limits = $10 \text{ V} \pm [(10 \text{ V} \times 25 \text{ ppm}) + (10 \text{ V} \times 5 \text{ ppm})]$

Reading limits = 10 V ± (0.00025 + 0.00005) V

Reading limits = 10 V ± 0.00030 V

Reading limits = 9.99970 V to 10.00030 V

Calculating resistance reading limits

Resistance reading limits must be recalculated based on the actual calibration resistance values supplied by the equipment manufacturer. Calculations are performed in the same manner as shown in the preceding example. Use the actual calibration resistance values instead of the nominal values in the example when performing your calculations.

For example, assume that you are testing the 10 k Ω range using an actual 10.03 k Ω calibration resistance value. Using DAQ6510 one-year 10 k Ω range accuracy of ± (75 ppm of reading + 6 ppm of range), the calculated reading limits are:

Reading limits = $10.03 \text{ k}\Omega \pm [(10.03 \text{ k}\Omega \times 75 \text{ ppm}) + (10 \text{ k}\Omega \times 6 \text{ ppm})]$ Reading limits = $10.03 \text{ k}\Omega \pm [(0.7523) + (0.06)] \Omega$ Reading limits = $10.03 \text{ k}\Omega \pm 0.8123 \Omega$ Reading limits = $10.029188 \text{ k}\Omega$ to $10.030812 \text{ k}\Omega$

Performing the verification test procedures

The following topics provide a summary of calibration verification test procedures and items to consider before performing any calibration verification test.

Test summary

Front-panel tests:

- DC voltage verification (on page 2-6)
- <u>AC voltage verification</u> (on page 2-9)
- Digitize voltage verification (on page 2-14)
- <u>Frequency verification</u> (on page 2-17)
- <u>Simulated thermocouple type J temperature verification</u> (on page 2-18)
- Simulated RTD temperature verification (on page 2-20)
- <u>Resistance verification</u> (on page 2-24)
- DC current verification (on page 2-29)
- <u>Digitize current verification</u> (on page 2-33)
- AC current verification (on page 2-36)
- <u>Capacitance verification</u> (on page 2-39)
- <u>Verifying zero values using a 4-wire short</u> (on page 2-41)

Test considerations

When performing the calibration verification procedures:

- Be sure to restore factory front-panel defaults. From the front panel, select the **MENU** key, select **Info/Manage**, and select **System Reset**.
- Make sure that the test equipment is warmed up for the time recommended by the manufacturer and is connected to the DAQ6510 input/output terminals.
- Make sure that the correct DAQ6510 terminals are selected with the TERMINALS FRONT/REAR switch.
- Make sure the test equipment is set up for the proper function and range.
- Do not connect test equipment to the DAQ6510 through a scanner, multiplexer, or other switching equipment.

A WARNING

The front and rear terminals of the instrument are rated for connection to circuits rated Measurement Category II up to 300 V, as described in International Electrotechnical Commission (IEC) Standard IEC 60664. This range must not be exceeded. Do not connect the instrument terminals to CAT III or CAT IV circuits. Connection of the instrument terminals to circuits higher than CAT II can cause damage to the equipment and severe personal injury.

Front-panel calibration verification

The following topics describe verification procedures that are done with connections attached to the terminals on the DAQ6510 front panel.

DC voltage verification

A WARNING

The maximum input voltage between INPUT HI and INPUT LO is 1000 V DC and 750 V AC. Exceeding this value may create a shock hazard.

The maximum common-mode voltage (the voltage between INPUT LO and chassis ground) is 500 V_{PEAK} . Exceeding this value may cause a breakdown in insulation that can create a shock hazard.

Verify DC voltage accuracy for the 100 mV to 1000 V ranges

To verify 100 mV to 1000 VDC voltage accuracies, you will:

- Apply accurate DC voltages from the calibrator to the DAQ6510 front-panel terminals.
- Verify that the displayed readings are within specified limits.
- Use the values in the tables following the steps below to verify the performance of the DAQ6510. Actual values depend on the published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

NOTE

Use shielded low-thermal connections when testing the 100 mV and 1 V ranges to avoid errors caused by noise or thermal effects. Connect the shield to the output LO terminal of the calibrator.

To verify DC voltage accuracy:

1. Use a low-thermal cable to connect the DAQ6510 HI and LO INPUT terminals to the calibrator HI and LO terminals as shown in the following figure.

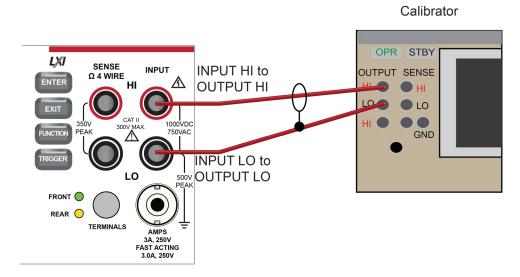


Figure 1: DC voltage 100 mV to 1000 V ranges verification connections

- 2. On the DAQ6510, press the FUNCTION key and select DC voltage.
- 3. On the home screen, select the button next to Range and select **100 mV**.
- 4. Press the MENU key.
- 5. Under Measure, select Settings.
- 6. Set Input Impedance to Auto.
- 7. Set the calibrator output to **0 V**.
- 8. Set the calibrator to OPERATE.
- 9. Allow 5 minutes of settling time.
- 10. Press the **MENU** key.
- 11. Select Calculations.
- 12. Select Rel Acquire.
- 13. Source positive and negative full-scale and half-scale voltages and allow for proper settling.
- 14. Select each range on the DAQ6510, allow for proper settling, and verify the ranges according to the following tables.

Description	Nominal value	Lower limit	Upper limit
Perform relative offset	0	-0.01	0.01
Full scale (+)	100	99.9935	100.0065
Half scale (+)	50	49.995	50.005
Half scale (-)	-50	-50.005	-49.995
Full scale (-)	-100	-100.0065	-99.9935

Verify the DC voltage 100 mV range

Verify the DC voltage 1 V range

Description	Nominal value	Lower limit	Upper limit
Full scale (+)	0	0.999969	1.000031
Half scale (+)	0.5	0.499979	0.500021
Half scale (-)	-0.5	-0.500021	-0.499979
Full scale (-)	-1	-1.000031	-0.999969

Verify the DC voltage 10 V range

Description	Nominal value	Lower limit	Upper limit
Full scale (+)	10	9.9997	10.0003
Half scale (+)	5	4.99982	5.00018
Half scale (-)	-5	-5.00018	-4.99982
Full scale (-)	-10	-10.0003	-9.9997

Verify the DC voltage 100 V range

A WARNING

The information in this section is intended for qualified service personnel only, as described by the types of product users in the Safety Precautions pages, provided at the beginning of this document. Do not attempt these procedures unless you are qualified to do so.

Some of these procedures may expose you to hazardous voltages, that if contacted, could cause personal injury or death. Use appropriate safety precautions when working with hazardous voltages.

Description	Nominal value	Lower limit	Upper limit
Full scale (+)	100	99.9946	100.0054
Half scale (+)	50	49.99685	50.00315
Half scale (-)	-50	-50.00315	-49.99685
Full scale (-)	-100	-100.0054	-99.9946

Verify the DC voltage 1000 V range

Description	Nominal value	Lower limit	Upper limit
Full scale (+)	1000	999.931	1000.069
Half scale (+)	500	499.974	500.026
Half scale (-)	-500	-500.026	-499.974
Full scale (–)	-1000	-1000.069	-999.931

AC voltage verification

To verify AC voltage accuracy:

- For the 100 mV to 100 V ranges, apply accurate voltages from the calibrator to the DAQ6510 front-panel terminals.
- For the 750 V range, connect the Fluke 5725A Amplifier to the calibrator. Apply accurate voltages from the calibrator terminals to the terminals on the front panel of the DAQ6510.
- Verify that the displayed readings are within specified limits.

Use the values in the tables following the steps below to verify the performance of the DAQ6510. Actual values depend on the published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

A WARNING

The maximum input voltage between INPUT HI and INPUT LO is 750 V DC. Exceeding this value may create a shock hazard.

The maximum common-mode voltage (the voltage between INPUT LO and chassis ground) is 500 V_{PEAK} . Exceeding this value may cause a breakdown in insulation that can create a shock hazard.

Verify AC voltage accuracy for the 100 mV to 100 V ranges

NOTE

Use shielded, low-capacitance cabling. For the 100 mV to 100 V ranges, avoid loading that exceeds 1000 pF.

Excessive capacitance may result in additional load regulation uncertainties and could cause the calibrator output to open (go into standby).

To verify AC voltage accuracy:

1. Connect the DAQ6510 HI and LO INPUT connectors to the calibrator as shown in the following figure.

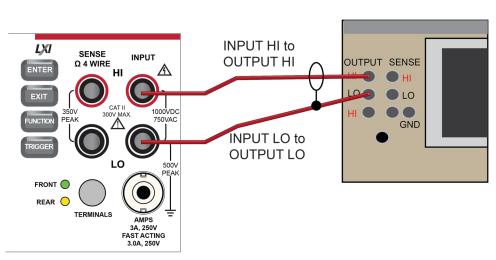


Figure 2: Connections for AC voltage verification 100 mV to 100 V ranges

Calibrator

- 2. On the DAQ6510, press the **FUNCTION** key and select **AC voltage**.
- 3. On the home screen, select the button next to Range and select 100 mV.
- 4. Press the **MENU** key.
- 5. Under Measure, select Settings.
- 6. Make sure that detector bandwidth is set to **30 Hz**.

NOTE

AC voltage is specified for the detector bandwidth setting of 3 Hz. Three Hz measures accurately for input signals from 3 Hz to 300 kHz, with reading rates \approx 2 readings/s. To improve verification throughput to \approx 20 readings/s, set detector bandwidth to 30 Hz for frequencies of 30 Hz to 300 kHz. To verify frequencies 1 kHz and higher, set the detector bandwidth to 300 Hz for faster \approx 200 readings/s throughput.

- 7. Source AC voltages for each of the frequencies listed in the <u>Verify the AC voltage 100 mV range</u> (on page 2-11) table.
- 8. Repeat these steps for each range and frequency listed in the tables below. For each voltage setting, be sure that the reading is within low and high limits.

Nominal value	Frequency	Lower limit	Upper limit
0.1	20 Hz	99.91	100.09
0.1	1 kHz	99.91	100.09
0.1	50 kHz	99.83	100.17
0.1	100 kHz	99.32	100.68

Verify the AC voltage 100 mV range

Verify the	AC	voltage	1	۷	range
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Nominal value	Frequency	Lower limit	Upper limit
1	20 Hz	.9991	1.0009
1	1 kHz	.9991	1.0009
1	50 kHz	.9983	1.0017
1	100 kHz	.9932	1.0068

Verify the AC voltage 10 V range

Nominal value	Frequency	Lower limit	Upper limit
10	20 Hz	9.991	10.009
10	1 kHz	9.991	10.009
10	50 kHz	9.983	10.017
10	100 kHz	9.932	10.068

Nominal value	Frequency	Lower limit	Upper limit
100	20 Hz	99.910	100.09
100	1 kHz	99.910	100.09
100	50 kHz	99.830	100.17
100	100 kHz	99.320	100.68

Verify the AC voltage 100 V range

Verify AC voltage accuracy for the 750 V range

NOTE

Use shielded low capacitance cabling. For the 750 V range, avoid cable capacitances of >150 pF.

Excessive capacitance may result in additional load regulation uncertainties and could cause the calibrator output to open (go into standby).

To verify AC voltage accuracy for the 750 V range:

- 1. Put the calibrator in Standby.
- 2. Connect the DAQ6510 HI and LO INPUT connectors to the calibrator as shown in the following figure.
- 3. For 750 V at 50 kHz and 100 kHz outputs, connect the calibrator to the Fluke 5725A amplifier.

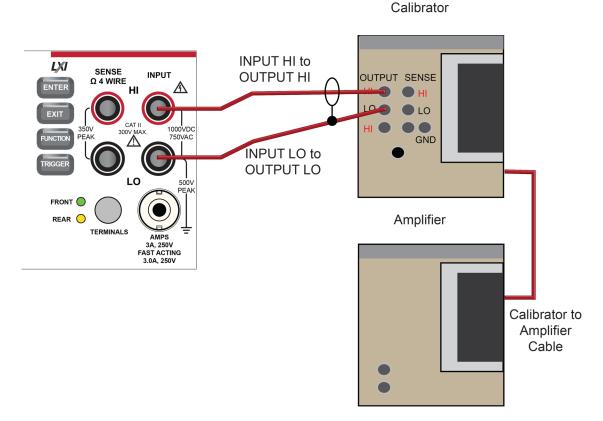


Figure 3: Connections for AC voltage accuracy verification 750 V range

- 4. On the DAQ6510, press the FUNCTION key and select AC voltage.
- 5. On the home screen, select the button next to Range and select **750 V**.
- 6. Press the **MENU** key.
- 7. Under Measure, select Settings.
- 8. Ensure that detector bandwidth is set to **30 Hz**.

NOTE

AC voltage is specified for the detector bandwidth setting of 3 Hz. Three Hz measures accurately for input signals from 3 Hz to 300 kHz, with reading rates \approx 2 readings/s. To improve verification throughput to \approx 200 readings/s, set detector bandwidth to 30 Hz for frequencies of 30 Hz to 300 kHz. To verify frequencies 1 kHz and higher, set the detector bandwidth to 300 Hz for faster \approx 200 readings/s throughput.

- 9. Set the calibrator to **OPERATE**.
- 10. Source AC voltages for each of the frequencies listed in the "Verify the AC voltage 750 V range" table, below. Be sure that the readings are within low and high limits.

Nominal value	Frequency	Lower limit	Upper limit
740	50 Hz	739.33	740.67
740	1 kHz	739.33	740.67
740	50 kHz	738.66	741.34
740	100 kHz	734.96	745.04

Verify the AC voltage 750 V range

Digitize DC voltage verification

To verify digitize DC voltage accuracy, you will:

- Apply accurate voltages from the calibrator to the terminals on the front panel of the DAQ6510.
- Verify that the displayed readings are within specified limits.

Use the values in the tables following the steps below to verify the performance of the DAQ6510. Actual values depend on the published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

A WARNING

The maximum input voltage between INPUT HI and INPUT LO is 1000 V DC and 750 V AC. Exceeding this value may create a shock hazard.

The maximum common-mode voltage (the voltage between INPUT LO and chassis ground) is 500 V_{PEAK} . Exceeding this value may cause a breakdown in insulation that can create a shock hazard.

Verify the digitize voltage 100 mV to 1000 V ranges

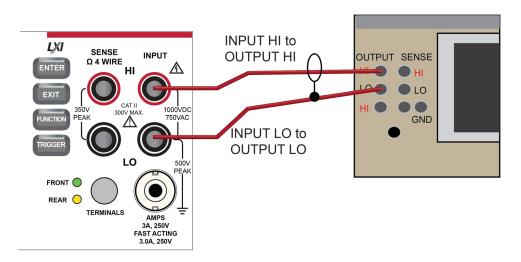
NOTE

Use shielded low-thermal connections when testing the 100 mV and 1 V ranges to avoid errors caused by noise or thermal effects. Connect the shield to the output LO terminal of the calibrator.

To verify digitize voltage accuracy:

- 1. Connect the DAQ6510 HI and LO INPUT connectors to the calibrator as shown in the following figure.
 - Figure 4: Connections for digitize voltage verification 100 mV to 1000 V ranges

Calibrator



- 2. On the DAQ6510, press the **FUNCTION** key, select the **Digitize Functions** tab, and select **Digitize Voltage**.
- 3. On the home screen, select the button next to Range and select 100 mV.
- 4. Press the **MENU** key.
- 5. Under Measure, select Settings.
- 6. Set the Sample Rate to 1000.
- 7. Set the Aperture to Auto.
- 8. Set the Count to **100**.
- 9. Set the calibrator output to 0.00000 mV DC and allow the reading to settle.
- 10. Press the **MENU** key.
- 11. Under Measure, select Calculations.
- 12. Select Rel Acquire.
- 13. Source positive and negative full-scale and half-scale voltages, as listed in the following table. Verify the 100 mV to 100 V range settings listed in the tables below. For each voltage setting, verify that the STATISTICS swipe screen reading for Average is within low and high limits.

NOTE

The Fluke 5720A or 5730A calibrator 1000 V range 0.0 V setting is not verified.

Description	Nominal value	Lower limit	Upper limit
Verify zero	0	n/a	n/a
Full scale (+)	100	99.94	100.06
Half scale (+)	50	49.95	50.05
Half scale (-)	-50	-50.05	-49.95
Full scale (-)	-100	-100.06	-99.94

Verify the digitize voltage 100 mV range

Verify the digitize voltage 1 V range

Description	Nominal value	Lower limit	Upper limit
Verify zero	0	n/a	n/a
Full scale (+)	1	0.9996	1.0004
Half scale (+)	0.5	0.49975	0.50025
Half scale (-)	-0.5	-0.50025	-0.49975
Full scale (–)	-1	-1.0004	-0.9996

Verify the digitize voltage 10 V range

Description	Nominal value	Lower limit	Upper limit
Verify zero	0	n/a	n/a
Full scale (+)	10	9.996	10.004
Half scale (+)	5	4.9975	5.0025
Half scale (-)	-5	-5.0025	-4.9975
Full scale (-)	-10	-10.004	-9.996

Verify the digitize voltage 100 V range

Description	Nominal value	Lower limit	Upper limit
Verify zero	0	n/a	n/a
Full scale (+)	100	99.96	100.04
Half scale (+)	50	49.975	50.025
Half scale (-)	-50	-50.025	-49.975
Full scale (-)	-100	-100.04	-99.96

Description	Nominal value	Lower limit	Upper limit
Full scale (+)	1000	999.6	1000.4
Half scale (+)	500	499.75	500.25
Half scale (-)	-500	-500.25	-499.75
Full scale (-)	-1000	-1000.4	-999.6

Verify the digitize voltage 1000 V range

Frequency verification

To verify frequency accuracy, you will:

- Apply accurate frequencies from the function generator to the terminals on the front panel of the DAQ6510.
- Verify that the displayed readings are within specified limits.

Use the values in the table following the steps below to verify the performance of the DAQ6510. Actual values depend on the published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

1. Connect the Keithley Instruments Model 3390 function generator to the DAQ6510 INPUT HI and LO terminals as shown in the following figure.

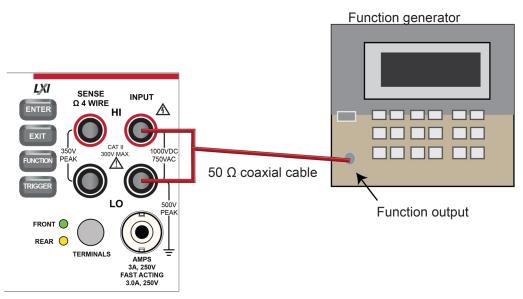


Figure 5: Connections for frequency verification and adjustment

- 2. On the DAQ6510, press the **FUNCTION** key, select the **Measure Functions** tab, and select **Frequency**.
- 3. Select the MENU key.

- 4. Under Measure, select Settings.
- 5. Set the Aperture to **250 ms**.
- 6. Set the Threshold Range to **10 V**.
- 7. Press the **HOME** key.
- 8. Source the voltage and frequency values as listed in <u>Verify the frequency</u> (on page 2-18). For each setting, be sure that the reading is within low and high limits.

Verify the frequency

Use the following values to verify the performance of the DAQ6510. Actual values depend on published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

Description	Frequency (Hz)	Lower limit (Hz)	Upper limit (Hz)
10 Hz at 10 V	10	9.997	10.003
1 kHz at 5 V	1	0.9999	1.0001
10 kHz at 5 V	10	9.9991	10.0009
100 kHz at 5 V	100	99.991	100.009
300 kHz at 5 V	300	299.973	300.027

Simulated thermocouple Type J temperature verification

To verify thermocouple accuracy, you will:

- Apply accurate voltages from the calibrator to the terminals on the front panel of the DAQ6510.
- Verify that the displayed readings are within specified limits.

Thermocouple accuracy is verified by using a DC voltage calibrator to output values from standard thermocouple tables available from the National Institute of Standards and Technology (NIST) or other sources.

In the table following the steps below, three representative values are listed from a type J thermocouple table for temperatures –190 °C, 0 °C, and 750 °C, with their respective thermocouple voltages listed in the "Uncompensated calibrator source value" column. The calibrator source values are based on NIST Monograph 175, reference data 60, version 2.0.

Verify thermocouple accuracy

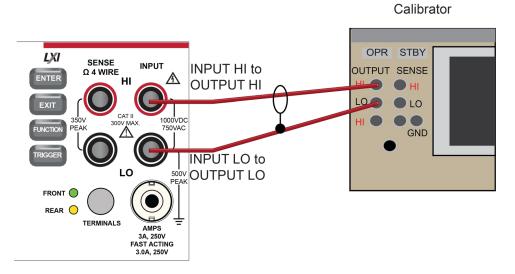
NOTE

Because the cable connecting the calibrator to the DAQ6510 can have non-trivial thermal offset voltages, you must first correct for these to verify the DAQ6510 specifications.

To verify the simulated thermocouple type J temperature:

1. Connect the DAQ6510 HI and LO INPUT terminals to the calibrator HI and LO terminals as shown in the following figure.

Figure 6: Connections for thermocouple verification



- 2. On the DAQ6510, press the FUNCTION key and select DC voltage.
- 3. Press the MENU key.
- 4. Under Measure, select Settings.
- 5. Set the range to 100 mV.
- 6. Set Input Impedance to Auto.
- 7. Set autozero to On.
- 8. Select Integration Rate. The Integration Rate dialog box opens.
- 9. Set the unit to NPLC.
- 10. Set NPLC to 1 PLC.
- 11. Select **OK** and press the **HOME** key to return to the Home Screen.
- 12. Set the calibrator to output **0 V** and enable the output.
- 13. Allow five minutes for settling of the thermal voltage.
- Record the measured offset voltage to 1 μV precision. If necessary, use the DAQ6510 filter settings to reduce the noise of this measurement (for filter settings, go to MENU > Measure Calculations).
- 15. Press the DAQ6510 FUNCTION key and select Temperature.
- 16. Press the **MENU** key.
- 17. Under Measure, select Settings.

18. On the Measure Settings screen, set the following values:

- Units: °C
- Transducer: TC
- Thermocouple: J
- Temperature (simulated reference temperature): 0 °C
- Integration Rate: 1 PLC
- Auto Zero: On
- 19. Set the calibrator to the simulated thermocouple voltage you want (from the following table), first correcting for the offset voltage measured in step 14. For example, if the measured offset voltage was -2μ V, set the calibrator to -7.659 mV (-0.002 mV), which equals -7.657 mV, to simulate -190 °C.
- 20. Verify that the DAQ6510 reading is within lower and upper limits.
- 21. Repeat steps 18 and 19 for each value in the following table.

Use the following values to verify the performance of the DAQ6510. Actual values depend on published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

Simulated temperature	Uncompensated calibrator source value (V)	Lower limit	Upper limit
–190 °C	–7.659 mV	–190.2 °C	–189.8 °C
0 °C	0.000 mV	–0.2 °C	0.2 °C
750 °C	42.281 mV	749.8 °C	750.2 °C

Simulated RTD temperature verification

Use the following information to verify the performance of the DAQ6510. Actual calibrator source values will vary. RTD verification is based on the calibrator sourcing resistance and the DAQ6510 conversion of the resistance measurement to calculated temperature based on the Callendar-Van Dusen equation.

To verify RTD temperature accuracy, you will:

- Apply accurate resistance from the calibrator to the terminals on the front panel of the DAQ6510.
- Verify that the displayed readings are within specified limits.

RTD equations

The temperature versus resistance readings listed in the RTD reference tables are calculated using the Callendar-Van Dusen equation. There are two equations that are based on different temperature ranges. There is an equation for the -200 °C to 0 °C range and one for the 0 °C to 850 °C range.

Equation for -200 °C to 0 °C temperature range

 $R_{RTD} = R_0 \left[1 + AT + BT^2 + CT^3(T - 100) \right]$

where:

- R_{RTD} is the calculated resistance of the RTD
- R₀ is the known RTD resistance at 0 °C
- T is the temperature in °C
- A = alpha [1 + (delta/100)]
- B = -1 (alpha)(delta)(1E-4)
- C = -1 (alpha)(beta)(1E-8)

The alpha, beta, and delta values are listed in the following table.

Equation for 0 °C to 850 °C temperature range

 $R_{RTD} = R_0 (1 + AT + BT^2)$

where:

- RRTD is the calculated resistance of the RTD
- R₀ is the known RTD resistance at 0 °C
- T is the temperature in °C
- A = alpha [1 + (delta/100)]
- B = -1 (alpha)(delta)(1E-4)

The alpha and delta values are listed in the following table.

RTD parameters for equations

The RTD parameters for the Callendar-Van Dusen equations are listed in the following table.

DAQ6510 resistance to temperature device (RTD)

Туре	Standard	Alpha	Beta	Delta	R₀ at 0 °C (Ω)
PT100	ITS-90	0.00385055	0.10863	1.49990	100.0000
D100		0.003920	0.10630	1.49710	
F100		0.003900	0.11000	1.49589	
PT385	IPTS-68	0.003850	0.11100	1.50700	
PT3916		0.003916	0.11600	1.50594	

Verify the simulated RTD temperature

Use the values in the tables following the steps below to verify the performance of the DAQ6510. Actual values depend on the published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

To verify RTD accuracy:

1. For 4-wire accuracy, connect the DAQ6510 INPUT and SENSE terminals to the calibrator as shown in the following figure.

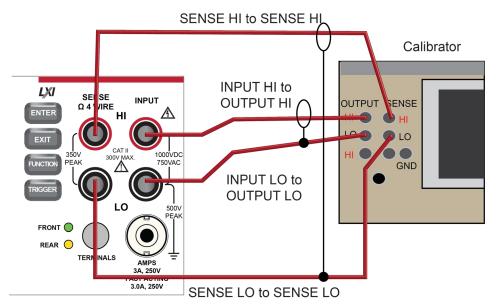


Figure 7: Connections for 4-wire RTD accuracy verification

2. For 3-wire accuracy, connect the DAQ6510 INPUT and SENSE terminals to the calibrator as shown in the following figure.

NOTE

The SENSE HI wire is not required for 3-wire RTD measurements. For 3-wire RTD, accuracy is for < 0.1 Ω lead resistance mismatch for input HI and LO. Add 0.25 °C per 0.1 Ω of HI-LO lead resistance mismatch.

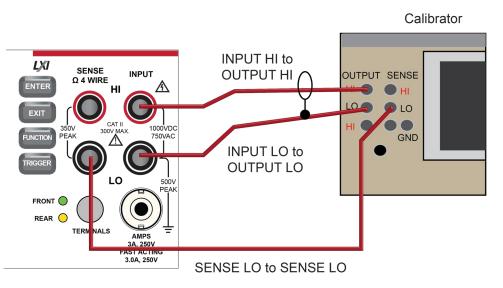


Figure 8: Connections for 3-wire RTD accuracy verification

- 3. On the DAQ6510, press the **FUNCTION** key and select **Temperature**.
- 4. Press the **MENU** key.
- 5. Under Measure, select Settings.
- 6. Select Transducer.
- 7. Set the Type to 4-wire RTD or 3-Wire RTD.
- 8. Set the RTD Type to PT100.
- 9. Press the HOME key.
- 10. On the calibrator, select $19\ \Omega$ source resistance.
- 11. Select the **OPER** and **EX SNS** keys.
- 12. Record DAQ6510 accuracies.
- 13. Refer to the table for PT100 accuracies.

NOTE

Fluke 5720 and 5730 resistance source values vary and may require new resistance-to-temperature target accuracy values.

Example	PT100			
	R₀	1.000000E+02		
	alpha	3.850550E-03		
	beta	1.086300E-01		
	delta	1.499900E+00		
	Α	3.908304E-03		
	В	-5.775440E-07		
	C	-4.182852E-12		

14. Repeat for 100 Ω and 190 Ω source values.

			4-wire RTD	3-wire RTD
Nominal calibrator value (Ω)	Actual calibrator value (Ω)	Temperature (°C)	±0.06 °C accuracy (±Ω from actual calibrator value)	±0.75 °C accuracy (±Ω from actual calibrator value)
19	18.999520	-198.8900	0.0259	0.3241
100	99.99707	-0.0075	0.0235	0.2932
190	189.99234	238.6775	0.0218	0.2725

Resistance verification

Use the following information to verify the performance of the DAQ6510 resistance functions.

Four-wire resistance verification

To verify the 4-wire resistance function, you will:

- Use shielded, Teflon-insulated or equivalent cables in a 4-wire configuration.
- Characterize the calibrator 1 Ω and 10 Ω nominal values with an external reference digital multimeter (DMM); verify accuracy from the reference DMM readings.
- For the 100 Ω to 100 M Ω ranges, verify accuracy from actual calibrator source values.
- Verify that the displayed readings are within specified limits.

To verify 4-wire resistance accuracy:

1. Connect the DAQ6510 INPUT and SENSE terminals to the calibrator as shown in the following figure.

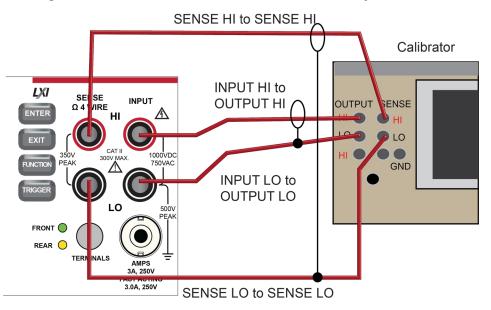


Figure 9: Connections for 4-wire resistance accuracy verification

- 2. Set the calibrator for 4-wire resistance with external sense on.
- 3. On the DAQ6510, press the **FUNCTION** key and select **4W Res**.
- 4. Press the **MENU** key.
- 5. Under Measure, select Settings.
- 6. Set Offset Compensation On.
- 7. Verify that Open Lead Detector is Off.
- 8. On the home screen, select the button next to Range and select 1Ω .
- 9. Source the nominal zero and full-scale resistance values for the 1 Ω to 10 k Ω ranges. Source the nominal zero value for the 100 k Ω range. Refer to the tables in <u>Calculated limits</u> (on page 2-26).
- 10. For the 100 k Ω range, only verify 0 Ω with Offset Compensation set to **On**.
- 11. Set Offset Compensation to Off.
- 12. Verify full-scale 100 k Ω on the 100 k Ω range and 0 and full-scale for the 1 M Ω and 10 M Ω ranges.
- 13. Verify that the readings are within calculated limits.

NOTE

When Offset Compensation is set to On, ranges are limited to 1 Ω to 10 k Ω . When Offset Compensation is set to Off, all ranges (1 Ω to 100 M Ω) are available from all interfaces.

You can use either the front-panel controls or remote interface commands to set measurement parameters for verification. For calibration, you must use remote interface commands. The example below is an example of remote interface commands that will generate event messages.

To do the same steps over the remote interface, send the commands:

```
dmm.measure.func = dmm.FUNC_4W_RESISTANCE
dmm.measure.offsetcompensation.enable = dmm.OCOMP_ON
dmm.measure.range = 1e6
```

The following warning message is displayed:

1131, Parameter, measure range, expected value from 1 to 100000

```
Set dmm.measure.offsetcompensation.enable = dmm.OCOMP_OFF, and then set dmm.measure.range = 1e6 to run without warnings.
```

Verify that the readings are within calculated limits.

NOTE

The values and limits in the following tables are for example only. You must calculate test limits based on the actual resistance values output by your calibrator or resistance source (see <u>Example</u> reading limit calculation (on page 2-4)).

Range (Ω)	Nominal calibrator values (Ω)	Typical reference DMM reading (Ω)	Lower limit (Ω)	Upper limit (Ω)
1	0	0	-0.1	0.1
	1	0.999973	0.999688	1.000258
10	0	0	-0.1	0.1
	10	9.99983	9.99878	10.00088

Range (Ω)	Nominal calibrator values (Ω)	Actual calibrator value (Ω)	Lower limit (Ω)	Upper limit (Ω)
100	0	0	-0.1	0.1
	100	99.9975	99.987	100.008
1 K	0	0	-1	1
	1	0.99999	0.99991	1.00007
10 K	0	0	-1	1
	10	9.99982	9.99901	10.00063
100 K	0	0	-10	10

Four-wire resistance verification with offset compensation off

NOTE

The values and limits in the following tables are for example only. You must calculate test limits based on the actual resistance values output by your calibrator or resistance source (see <u>Example reading</u> <u>limit calculation</u> (on page 2-4)).

NOTE

For 10 M Ω verification, the Sense HI cable is optional. Measurement is with Input HI and LO and Sense LO only.

Range (Ω)	Nominal calibrator values (Ω)	Actual calibrator value (Ω)	Lower limit (Ω)	Upper limit (Ω)
100 K	100	100.0012	99.9928	100.0098
1 M	0	0	-1	1
	1	0.999966	0.99986	1.000072
10 M	0	0	-1	1
	10	9.99931	9.99521	10.00341

Verify 2-wire resistance accuracy

To verify the 2-wire resistance function 100 $M\Omega$ range, you will:

- Use shielded, Teflon-insulated or equivalent cables in a 2-wire configuration.
- Apply accurate resistance from the calibrator to the terminals on the front panel of the DAQ6510.
- Verify that the displayed readings are within specified limits.

Verify resistance 100 MΩ range

To verify the 100 $M\Omega$ range:

1. Connect the DAQ6510 INPUT to the calibrator as shown in the following figure.

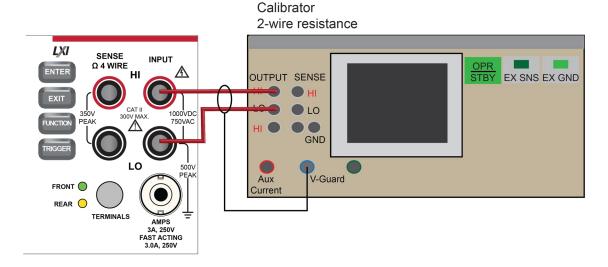


Figure 10: Connections for 100 MΩ verification

- 2. Set the calibrator for 2-wire resistance with external sense off.
- 3. On the DAQ6510, press the FUNCTION key and select 2W Res.
- 4. On the home screen, select the button next to Range and select $100 \text{ M}\Omega$.
- 5. Source the nominal full-scale resistance values for the 100 MΩ range as shown in the following table.

NOTE

The values and limits in the following tables are for example only. You must calculate test limits based on the actual resistance values output by your calibrator or resistance source (see <u>Example</u> reading limit calculation (on page 2-4)).

Range (Ω)	Nominal calibrator values (Ω)	Actual calibrator (Ω)	Lower limit (Ω)	Upper limit (Ω)
100 M	0	0	-10	10
	100	100.001	99.798	100.204

DC current verification

The DAQ6510 DC current ranges can be verified using several methods, depending on the level of measurement uncertainty required. This manual describes the verification procedure using a Fluke 8508A reference digital multimeter (DMM) in series with the DAQ6510 to determine the nominal test current value for the 10 μ A to 100 mA ranges. For the 1 A to 10 A ranges, this manual describes using direct output from a Fluke Model 5720A or 5725A calibrator.

NOTE

These configurations are adequate for most purposes, but may not provide sufficient test uncertainty ratio (TUR) for some users. You must evaluate the measurement uncertainties and ensure that they are adequate for your use.

DC current 10 μ A to 100 mA range verification

When verifying DC current on the 10 μ A to 100 mA ranges, systematic calibrator and cable offsets must be compensated and test limits calculated based on reference digital multimeter (DMM) readings.

In the following section, offset measurements may exceed DAQ6510 zero-current measurement specifications due to systematic source offset current from the test setup.

NOTE

To verify the DAQ6510 specifications with zero input current, disconnect all cables and calibrators from the DAQ6510 input. This is a separate setup from that used in the procedure below for mid-scale and full-scale readings.

To prepare the DAQ6510 for DC current accuracy verification:

- 1. Set up the DAQ6510 for DC current and the range being tested. Make sure relative offset is disabled.
- 2. Connect the calibrator, DAQ6510, and reference DMM as shown in the following figure.

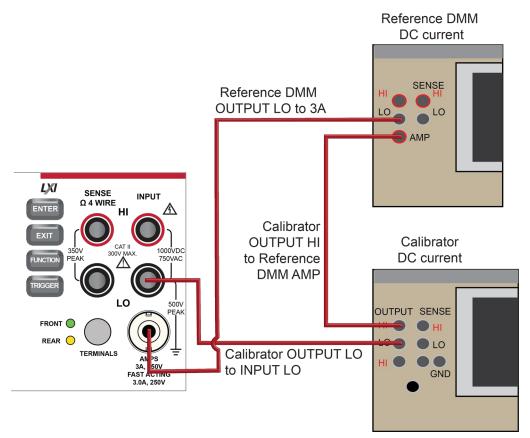


Figure 11: Connection for DC current

To verify DAQ6510 accuracy for each range:

- 1. Set the calibrator to source zero current.
- Set the reference DMM to DC Current and select the appropriate range to be verified. Use the Model 8508A 200 μA range to verify the DAQ6510 10 μA and 100 μA ranges. Use the Model 8508A 2 mA, 20 mA, and 200 mA ranges to verify the DAQ6510 1 mA, 10 mA, and 100 mA ranges, respectively.
- 3. On the calibrator, select the **OPR/STBY** key. Make sure that the front panel displays OPERATE.
- 4. On the DAQ6510, press the **MENU** key.
- 5. Select Calculations. The Calculation Settings screen is displayed.
- 6. Select the button next to Rel and select **On** to enable the relative offset function.
- 7. Set the Rel Value to **0** to zero system offset values.
- 8. On the reference DMM, zero the range for system offset.
- 9. Set the calibrator to source the current for the range you are verifying (listed in the 1 mA verification table in Test limit calculation for 10 μA to 100 mA ranges).
- 10. Note the offset-compensated reference DMM reading, and calculate limits based on DAQ6510 specifications (use the reference DMM reading as the expected value and verify the DAQ6510 accuracy from the calculated reference DMM current).

11. Repeat steps 1 through 10 for all ranges (10 µA through 100 mA).

Test limit calculation for 10 µA to 100 mA ranges

The following tables list nominal test current for 10 μ A to 100 mA ranges. Test limits must be calculated relative to actual current, as determined by the reference digital multimeter (DMM) measurement. For example, using a specification of 60 ppm of reading + 9 ppm of range on the 10 mA range, the reference DMM measures 5.00012 mA on the nominal 5 mA test.

Specification tolerance = 5.00012 (mA) \times 60 ppm + 10 (mA) \times 9 ppm = 0.000390072 mA

Lower test limit = 5.00012 - 0.000390072 = 4.999729928 mA

Upper test limit = 5.00012 + 0.000390072 = 5.000510072 mA

Although the specification tolerance calculated above from the actual test current differs slightly from the values listed in the table (based on nominal value), this difference is generally much smaller than the measurement uncertainty and can be ignored. As a result, the test limits can be calculated from the table specification tolerance as:

Lower test limit = 5.00012 - 0.00039 = 4.99973 mA

Range	Nominal input (µA)	Specification tolerance (µA) (based on nominal)	Range	Nominal input (µA)	Specification tolerance (μΑ) (based on nominal)
10 µA	0	REL	100 µA	0	REL
	10	0.00500		100	0.0500
	5	0.00275		50	0.0275
	-5	0.00275		-50	0.0275
	-10	0.00500		-100	0.0500

Upper test limit = 5.00012 + 0.00039 = 5	.00051 mA

Range	Nominal input (mA)	Specification tolerance (mA) (based on nominal)
1 mA	0	REL
	1	0.000500
	0.5	0.000275
	-0.5	0.000275
	-1	0.000500

Range	Nominal input (mA)	Specification tolerance (mA) (based on nominal)
10 mA	0	REL
	10	0.00250
	5	0.00150
	-5	0.00150
	-10	0.00250

DC current 100 mA to 3 A range verification

To verify DC current accuracy on the 100 mA to 3 A ranges, you will:

- Apply accurate current from the DC current calibrator directly to the DAQ6510 front-panel terminals.
- Verify that the displayed readings are within specified limits.

To verify DC current accuracy:

- 1. Set up the DAQ6510 for DC current and the range being tested. Make sure that relative offset is disabled.
- 2. Connect the DAQ6510 and calibrator as shown in the following figure.

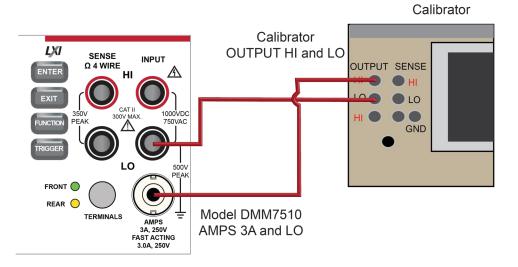


Figure 12: Connections for 100 mA to 3 A range verification

Zero verify the DAQ6510:

- 1. On the calibrator, select the OPR/STBY key. Make sure that the front panel displays STANDBY.
- 2. Set the ranges to 100 mA.
- 3. Verify the DAQ6510 zero reading for each range.

Apply a relative offset:

- 1. On the calibrator, select the **OPR/STBY** key. Make sure that the front panel displays OPERATE.
- 2. Set the calibrator to source zero current and apply the relative offset to the DAQ6510.
- 3. Source DC current from the following table. For each setting, be sure that the reading is within stated limits.
- 4. Repeat these steps for the 1 A and 3 A ranges.

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.015	0.015
Full scale (+)	100	99.975	100.025
Half scale (+)	50	49.985	50.015
Half scale (-)	-50	-50.015	-49.985
Full scale (-)	-100	-100.025	-99.975

Verify DC current 100 mA range

Verify DC current 1 A range

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.00005	0.00005
Full scale (+)	1	0.99955	1.00045
Half scale (+)	0.5	0.49975	0.50025
Half scale (–)	-0.5	-0.50025	-0.49975
Full scale (–)	-1	-1.00045	-0.99955

Verify DC current 3 A range

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.00012	0.00012
*Full scale (+)	2	1.99888	2.00112
Half scale (+)	1.5	1.49913	1.50087
Half scale (-)	-1.5	-1.50087	-1.49913
*Full scale (–)	-2	-2.00112	-1.99888

* The 3 A range full-scale test points are limited to 2 A in this table because of the accuracy limitations of Fluke Models 57xxA and 5725A series calibrators at currents above 2.2 A.

Digitize current verification

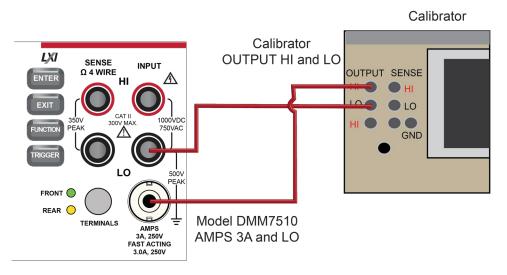
The following topics describe how to verify digitized DC current on the DAQ6510.

Digitize DC current verification 10 µA to 3 A ranges

To verify digitize DC current accuracy:

1. Connect the DAQ6510 and calibrator as shown in the following figure.

Figure 13: Connections for digitize DC current 10 μA to 3 A range verification



- 2. Press the **FUNCTION** key.
- 3. Select the Digitize Functions tab and select Digitize Current.
- 4. Press the **HOME** key.
- 5. Set the Range to **10 µA**.
- 6. Press the **MENU** key.
- 7. Under Measure, select Settings.
- 8. Set the Sample Rate to 1000.
- 9. Set the Aperture to Auto or 1 ms.
- 10. Set the Count to 100.
- 11. Apply a relative offset:
 - a. Set the calibration current output to NORMAL.
 - b. Set the calibrator output to **0 A**.
 - c. On the calibrator, select the **OPR/STBY** key. Make sure that the front panel displays OPERATE.
 - d. On the DAQ6510, press the **MENU** key.
 - e. Select Calculations.
 - f. Select Rel Acquire.
- 12. Source positive and negative full-scale and half-scale currents, as listed in the following tables.
- 13. Repeat these steps for the 100 μ A to 3 A range settings listed in the following tables.

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0.0001	-0.0499	0.0501
Full scale (+)	99.998	99.878	100.118
Half scale (+)	49.9991	49.9141	50.0841
Half scale (-)	-49.993	-50.0843	-49.9143
Full scale (-)	-99.9985	-100.1185	-99.8785

Verify digitize current 100 µA range

Verify digitize current 1 mA range

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0.000001	-0.000299	0.000301
Full scale (+)	0.999993	0.998993	1.000993
Half scale (+)	0.499998	0.499348	0.500648
Half scale (-)	-0.500009	-0.500659	-0.499359
Full scale (-)	-1.000017	-1.001017	-0.999017

Verify digitize current 10 mA range

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.003	0.003
Full scale (+)	10.00004	9.99204	10.00804
Half scale (+)	5.00004	4.99454	5.00554
Half scale (-)	-5.00003	-5.00553	-4.99453
Full scale (-)	-10.00006	-10.00806	-9.99206

Verify digitize current 100 mA range

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.03	0.03
Full scale (+)	100	99.92	100.08
Half scale (+)	50	49.945	50.055
Half scale (-)	-50	-50.055	-49.945
Full scale (–)	-100	-100.08	-99.92

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.0003	0.0003
Full scale (+)	1	0.999	1.001
Half scale (+)	0.5	0.49935	0.50065
Half scale (-)	-0.5	-0.50065	-0.49935
Full scale (-)	-1	-1.001	-0.999

Verify digitize current 1 A range

Verify digitize current 3 A range

Description	Calibrator setpoint (A)	Lower limit	Upper limit
UUT zero	0	-0.0012	0.0012
*Full scale (+)	2	1.997	2.003
Half scale (+)	1.5	1.49745	1.50255
Half scale (-)	-1.5	-1.50255	-1.49745
*Full scale (–)	-2	-2.003	-1.997

* The 3 A range full-scale test points are limited to 2 A in this table because of the accuracy limitations of Fluke Models 57xxA and 5725A series calibrators at currents above 2.2 A.

AC current verification

The following topics describe how to verify AC current.

Verify AC current on the 100 μ A to 3 A ranges

To verify AC current accuracy, you will:

- Apply accurate voltages from the Fluke 5720A or 5730A multifunction calibrator to the DAQ6510 front-panel terminals.
- Verify that the displayed readings fall within specified limits.

Use the values in the following tables to verify the performance of the DAQ6510. Actual values depend on the published specifications (see <u>Example reading limit calculation</u> (on page 2-4)).

To verify AC current accuracy:

- 1. On the DAQ6510, press the FUNCTION key and select AC Current.
- 2. Press the **HOME** key.
- 3. Set the range you are verifying.
- 4. Press the **MENU** key.
- 5. Under Measure, select Settings.
- 6. Make sure that Detector Bandwidth is set to 30 Hz.

NOTE

AC current is specified for the detector bandwidth setting of 3 Hz. 3 Hz measures accurately for input signals from 3 Hz to 10 kHz, with reading rates of \approx 0.5 readings/s. To improve verification throughput to \approx 3.3 readings/s, set detector bandwidth to 30 Hz for frequencies of 30 Hz to 10 kHz. To verify frequencies 1 kHz and higher, set the detector bandwidth to 300 Hz for faster \approx 55 readings/s throughput.

7. Connect the DAQ6510 to the calibrator as shown in the following figure.

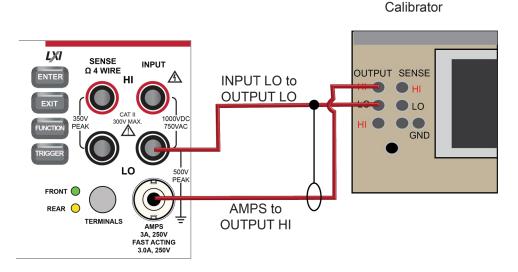


Figure 14: Connections for AC current verification

8. Source AC current for each of the frequencies listed in the following tables.

For each setting, make sure that the reading is within low and high limits.

Description	Verification point	Lower limit	Upper limit
100 µA at 20 Hz	100	99.83	100.17
100 µA at 1 kHz	100	99.83	100.17

Verify AC current 100 µA range

Verify AC current 1 mA range

Description	Verification point	Lower limit	Upper limit
1 mA at 20 Hz	1	0.9986	1.0014
1 mA at 1 kHz	1	0.9986	1.0014
1 mA at 4.9 kHz	1	0.9986	1.0014

Verify AC current 10 mA range

Description	Verification point	Lower limit	Upper limit
10 mA at 40 Hz	10	9.986	10.14
10 mA at 1 kHz	10	9.986	10.14
10 mA at 4.9 kHz	10	9.986	10.14

Verify AC current 100 mA range

Description	Verification point	Lower limit	Upper limit
100 mA at 40 Hz	100	99.86	100.14
100 mA at 1 kHz	100	99.86	100.14
100 mA at 4.9 kHz	100	99.86	100.14

Verify AC current 1 A range

Description	Verification point	Lower limit	Upper limit
1 A at 40 Hz	1.000	0.9986	1.0014
1 A at 1 kHz	1.000	0.9986	1.0014
1 A at 4.9 kHz	1.000	0.9986	1.0014

Verify AC current 3 A range

Description	Verification point	Lower limit	Upper limit
2 A at 40 Hz	2.000	1.9952	2.0048
2 A at 1 kHz	2.000	1.9952	2.0048
2 A at 4.9 kHz	2.000	1.9952	2.0048

Capacitance verification

To compensate for capacitance offset of the cable and 1 μ F thru 100 μ F decade box:

1. Connect the DAQ6510, shielded banana cable, banana to dual BNC cable, and 1 μF through 100 μF decade capacitor box as shown in the following diagram.

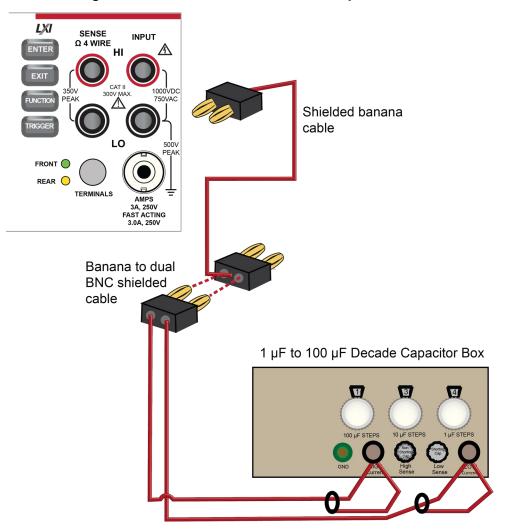


Figure 15: Connect DAQ6510 to decade capacitor box

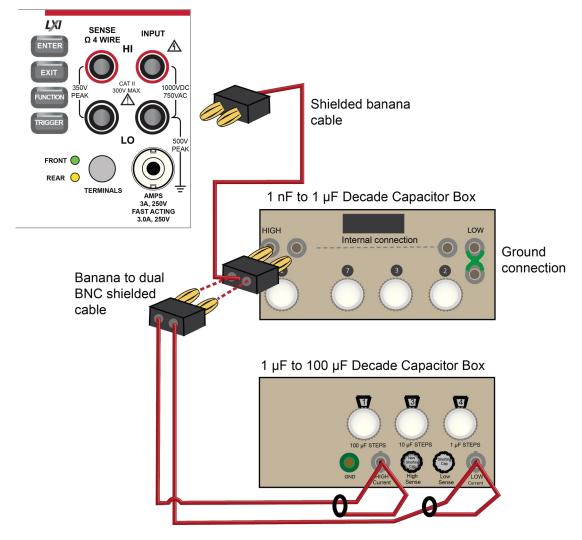
- 2. Set the decade capacitor box to **0 F**.
- 3. On the DAQ6510, press the **FUNCTION** key, select the **Measure Functions** tab, and select **Capacitance**.
- 4. Press the MENU key.
- 5. Under Measure, select Settings.
- 6. Set the Range to 1 nF.
- 7. Press the MENU key.

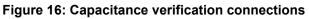
8. Select Calculations and select Rel, then Acquire.

NOTE

Cabling could be as high as \approx 300 pF, which could prevent full-scale verification due to the large cable capacitance offset. Cable lengths should be minimized to reduce cable capacitance as much as possible.

9. Connect the shielded banana cable to the 1 nF to 1 µF Decade Capacitance Box as shown in the figure below.





10. Verify capacitance following the verification points and accuracies from the table below.

Description	Verification point	Lower limit (F)	Upper limit (F)
1 nF range cable REL	0.375	0.25	0.5
10% 1 nF range	0.1	0.0942	0.1058
70% 1 nF range	0.7	0.6894	0.7106
10% 10 nF range	1	0.986	1.014
100% 10 nF range	10	9.95	10.05
10% 100 nF range	10	9.86	10.14
100% 100 nF range	100	99.5	100.5
10% 1 µF range	0.1	0.0986	0.1014
100% 1 µF range	1	0.995	1.005
10% 10 µF range	1	0.986	1.014
100% 10 µF range	10	9.95	10.05
10% 100 µF range	10	9.86	10.14
100% 100 µF range	100	99.5	100.5

Verify the capacitance

Verifying zero values using a 4-wire short

NOTE

Four-wire short verifications are not included in the Customer Calibration Data Report.

To verify zero values using a 4-wire short, you will:

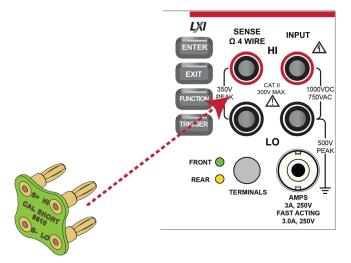
- Check the zero values of various test points with 4-wire connections to the DAQ6510 front terminals.
- Verify that the displayed readings are within specified limits.

Verify resistance zero values using a 4-wire short

To verify resistance zero values:

- 1. Select the **4W Res** function.
- 2. Set the DAQ6510 to the $\mathbf{1\Omega}$ range.
- 3. Press the MENU key.
- 4. Under Measure, select Settings.
- 5. Set the Offset Compensation to **On**.
- 6. Connect the Model 8610 or 8620 4-wire short to the front panel as shown in the following figure.
- 7. Allow to settle for 5 minutes. Do not use relative offset.

Figure 17: Front panel 4-wire shorting plug orientation



- 8. Verify that the 1 Ω range is within specification (see the following table).
- 9. Repeat verification for the 10 Ω to 100 k Ω ranges.

Verify 4-wire resistance zero values

Range (Ω)	Lower limit	Upper limit
1	-0.0002	0.0002
10	-0.0002	0.0002
100	-0.002	0.002
1 k	-0.006	0.006
10 k	-0.06	0.06
100 k	-1	1

Verify DC voltage zero values using the 4-wire short

To verify DC voltage zero values:

- 1. Leave the short connected as described in <u>Verify resistance zero values using a 4-wire short</u> (on page 2-42).
- 2. Press the **FUNCTION** key.
- 3. Select the DC Voltage function.
- 4. Press the HOME key.
- 5. Set the range to **1000 V**.

NOTE

DC voltage verification is done in descending range order, starting with the 1000 V range and finishing on the 100 mV range.

- 6. Verify that the 1000 V range zero is within specification. See the table below.
- 7. Verify that the 100 V to 100 mV range zero is within specification.

Verify DC voltage zero values

Range	Lower limit	Upper limit
1000	-6000	6000
100	-600	600
10	-50	50
1	-6	6
100 mV	-3.5	3.5

Rear-panel verification

The DAQ6510 does not have rear-panel measurement inputs. For more detail, see the DAQ6510 Datasheet by going to <u>tek.com</u> and search for DAQ6510. Next you can select the Datasheet found in the Filter by Type section.

Adjustment

In this section:

Introduction	3-1
Environmental conditions	3-2
Warmup period	3-2
Adjustment overview	3-3
Recommended test equipment	3-3
General adjustment considerations	3-4
Initial instrument setup	3-5
Remote calibration adjustment procedures	3-7
Enable temperature correction	
Save calibration and set the adjustment dates	
Setting time, adjustment, and verification dates	3-38
Adjustment command timing and error checking	
Handling events	3-40

Introduction

Use the procedures in this section to adjust the DAQ6510 calibration.

DAQ6510 performance is specified for a period of 90 days, 1 year, or 2 years from adjustment. Adjustment should be performed at one of these intervals, depending on your specification requirements.

NOTE

Performance is specified relative to calibration adjustment temperature (T_{cal}). Keithley factory adjustment is performed at 23 °C ± 1 °C.

A WARNING

The information in this section is intended for qualified service personnel only, as described by the types of product users in the Safety Precautions pages, provided at the beginning of this document. Do not attempt these procedures unless you are qualified to do so.

Some of these procedures may expose you to hazardous voltages, that if contacted, could cause personal injury or death. Use appropriate safety precautions when working with hazardous voltages.

Environmental conditions

To make sure you get accurate results, the environment must meet the following conditions.

Temperature and relative humidity

Conduct the adjustment procedures in a test environment with:

- A stable ambient temperature controlled to vary less than ±1 °C during the period of adjustment.
- Keithley Instruments recommends a calibration adjustment temperature (Tcal) of 23 °C. If a different nominal temperature is used, it should be noted on the calibration report. A relative humidity of less than or equal to 40 percent, unless otherwise noted.
- No direct airflow on the input terminals.

Line power

The DAQ6510 requires a line voltage of 100 V to 240 V and a line frequency of 400 Hz,50 Hz or 60 Hz.

Calibration adjustments should be performed within this range.

NOTE

The instrument automatically senses the line frequency at power-up.

Warmup period

Allow the DAQ6510 to warm up for at least 30 minutes before conducting the adjustment procedures.

If the instrument has been subjected to temperature extremes (more than 5 °C above or below T_{CAL}), allow additional time for the internal temperature of the instrument to stabilize. Typically, allow an additional 30 minutes to stabilize an instrument that is 10 °C outside the specified temperature range.

Also allow the test equipment to warm up for the time recommended by the manufacturer.

Adjustment overview

DAQ6510 adjustment is performed using a remote connection through either an optional GPIB, LAN, or USB interface. The calibration adjustment commands provided in this manual use the Test Script Processor (TSP[®]) command language. There is no front-panel method for full adjustment.

You can use the Keithley Test Script Builder to send you adjustment commands. See "Test Script Builder (TSB)" in the *Model DAQ6510 Reference Manual* (DAQ6510-901-01).

NOTE

To use GPIB with your DAQ6510, you must use the KTTI-GPIB Communication and Digital I/O Accessory.

Recommended test equipment

The following table summarizes the recommended calibration equipment. Specified accuracy of all functions and ranges is dependent on the precision of reference signals used during the adjustment process. To achieve specified performance, adjustment reference uncertainties must be at least four times smaller than the best corresponding DAQ6510 one-year accuracy specification for measuring that signal.

Manufacturer	Model	Description	Used for:
Fluke	5720A or 5730A	High Performance Multifunction Calibrator	DCV, 10 A DCI, ACV, ACI, and 10 k Ω resistance
Fluke	5725A	Amplifier	DCI and ACI 10 A ranges
Fluke	8508A	8.5 Digit Reference Multimeter	DCV
Keithley Instruments	3390	Function/Arbitrary Waveform Generator	Frequency
Keithley Instruments	8610 or 8620	4-Wire DMM Shorting Plug	DCV, digitize DCV, and resistance

NOTE

Refer to the manufacturer's specifications to calculate the uncertainty, which varies for each function and range test point.

General adjustment considerations

- DAQ6510 DCV performance is sensitive to errors from thermoelectric potentials generated by test cables and connections. Be sure to use high-quality cables and connection techniques. When changing a connection during the adjustment process, be sure to allow time (up to five minutes) for thermal settling. Also allow thermal settling time, typically 60 seconds, when changing the TERMINALS FRONT/REAR switch position during adjustment.
- Calibration steps are performed on both rear and front inputs as described in sections below. Be sure that the TERMINALS FRONT/REAR switch is in the proper position before sending adjustment commands.
- The Keithley Models 8610 and 8620 4-wire shorts connect all four terminals electrically, but the layout of the board traces makes DAQ6510 adjustment sensitive to their orientation. Note the HI/LO terminal markings and be sure to insert connections in the correct orientation. Note that the DAQ6510 rear input terminals are rotated 90° compared to front-panel inputs.
- During adjustment steps using a calibrator reference source, be sure the calibrator reference signal has fully settled before sending adjustment commands to the DAQ6510.

A WARNING

The front and rear terminals of the instrument are rated for connection to circuits rated Measurement Category II up to 300 V, as described in International Electrotechnical Commission (IEC) Standard IEC 60664. This range must not be exceeded. Do not connect the instrument terminals to CAT III or CAT IV circuits. Connection of the instrument terminals to circuits higher than CAT II can cause damage to the equipment and severe personal injury.

The maximum input voltage between INPUT HI and INPUT LO is 1000 V DC and 750 V AC. Exceeding this value may create a shock hazard.

The maximum common-mode voltage (the voltage between INPUT LO and chassis ground) is 500 V_{PEAK} . Exceeding this value may cause a breakdown in insulation that can create a shock hazard.

The information in this section is intended for qualified service personnel only, as described by the types of product users in the Safety Precautions pages, provided at the beginning of this document. Do not attempt these procedures unless you are qualified to do so.

Some of these procedures may expose you to hazardous voltages, that if contacted, could cause personal injury or death. Use appropriate safety precautions when working with hazardous voltages.

Initial instrument setup

Before adjusting calibration, make sure that the instrument is set up:

- For remote operation and TSP commands.
- To the correct date and time.

You must also unlock calibration.

Select the correct terminals

On the DAQ6510, you must adjust calibration from both the front and rear terminals. You can verify calibration on either the front or rear terminals. To set the instrument to the rear-panel terminals, press the **TERMINALS** switch on the front panel of the instrument.

Select the TSP command set

Calibration adjustment must be performed by remote control using LAN, USB, or optional GPIB interfaces. No front-panel calibration commands are available.

Calibration is only available using TSP commands. See the instructions below to change the command set.

To set the command set from the front panel:

- 1. Press the MENU key.
- 2. Under System, select Settings.
- 3. For Command Set, select TSP.
- 4. You are prompted to reboot.

To verify which command set is selected from a remote interface:

Send the command:

*LANG?

To change to the TSP command set from a remote interface:

Send the command:

*LANG TSP

Reboot the instrument.

Verify instrument date and time

Before adjusting calibration, verify the system date of the DAQ6510.

From the front panel:

- 1. Press the **MENU** key.
- 2. Under System, select **Settings**. The SYSTEM SETTINGS menu opens.
- 3. Verify the date and time.
- 4. If necessary, correct the date and time.

Set up remote connections

NOTE

For detail on remote communications, refer to the *DAQ6510 Reference Manual* section "Remote communications interfaces."

Calibration adjustment is performed by connecting reference signals to the DAQ6510 and sending a series of adjustment commands using one of the remote interfaces. The adjustment procedure may be done interactively, programmatically, or using a combination of the two.

- Interactive: Manually set up and connect each reference signal, then send the appropriate calibration adjustment command.
- Programmatic: A computer performs setup of calibrator source instruments and controls appropriate settling delays before automatically sending calibration adjustment commands to the DAQ6510. The control program must determine when the adjustment step is complete and check for adjustment errors before continuing to the next step.

The following section describes the DAQ6510 adjustment commands that are used for a manual interactive adjustment procedure. Techniques for controlling automated program timing and error checking are described in <u>Adjustment command timing and error checking</u> (on page 3-39).

Unlock calibration

To start making adjustments, you must unlock it by sending the calibration password:

cal.unlock("KI000CAL")

NOTE

KI000CAL is the default password. You can change the password. Refer to <u>cal.password</u> (on page 4-6) for details.

Remote calibration adjustment procedures

NOTE

The front-panel display does not show calibration progress or completion.

The following sections provide the preparation and command parameters that you need to complete adjustments to you DAQ6510. The preparation sections provide information necessary for making connections and other equipment needed for that adjustment. The command parameter tables are meant to run through in any order allowing you to adjust just the parameters you need. For a complete adjustment, run through these sections in order, making the preparations and running all of the command parameters.

You will send each command parameter twice. The first time you use the setup command, and the second time you will use the execute command. More information on these commands can be found in the <u>TSP command reference</u> (on page 4-3). The two commands used are:

```
cal.adjust.step.setup
cal.adjust.step.execute
```

Disable temperature correction

Before you start your adjustment, you must turn off temperature correction. Run the following commands to turn off temperature correction.

```
cal.adjust.step.setup("TC_EN")
cal.adjust.step.execute("TC EN", 0)
```

Front-terminal adjustment with a 4-wire short

The following procedure provides instructions for completing a front-terminal adjustment using a 4-wire short. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

• Keithley Model 8610 or Model 8620 Low Thermal Shorting Plug.

Prepare your DAQ6510 for a front-terminal adjustment with a 4-wire short

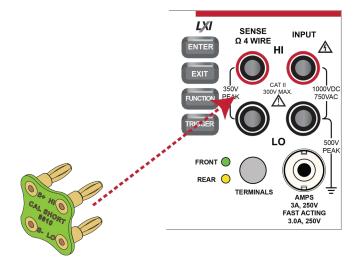
To prepare the DAQ6510 for a front-terminal adjustment with a 4-wire short:

- 1. Set the TERMINALS switch to **FRONT**.
- 2. Install the Keithley Model 8610 or 8620 shorting plug on the front terminals of the DAQ6510 as shown in the figure below.

NOTE

The shorting plug terminals must be connected so that HI and LO are correctly aligned. Zero accuracy will be affected if the shorting plug terminals are not aligned correctly.

Figure 18: Connection for a front-panel adjustment with a 4-wire short



3. Allow to settle for five minutes.

Command parameters for a front-terminal adjustment with a 4-wire short

When calibrating your DAQ6510 for a front-terminal adjustment with a 4-wire short, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first command parameter from the table below. Send all command parameters using this command.

cal.adjust.step.setup("cal_DCV_100mV_zero_front")
cal.adjust.step.execute("cal_DCV_100mV_zero_front")

Command parameters

cal_DCV_100mV_zero_front
cal_DCV_DIGI_100mV_zero
cal_DCV_1V_zero_front
cal_DCV_DIGI_1V_zero
cal_DCV_10V_zero_front
cal_sense_10V_zero_front
cal_DCV_DIGI_10V_zero
cal_DCV_100V_zero_front
cal_DCV_DIGI_100V_zero
cal_DCV_1kV_zero_front
cal_DCV_DIGI_1kV_zero
cal_4W_1ohm_zero_front
cal_2W_10ohm_zero_front
cal_4W_10ohm_zero_front
cal_2W_100ohm_zero_front
cal_4W_100ohm_zero_front
cal_2W_1kohm_zero_front
cal_3W_1kohm_zero_front
cal_3W_1kohm_Hi_zero_front
cal_3W_1kohm_SLO_zero_front
cal_4W_1kohm_zero_front
cal_2W_10kohm_zero_front
cal_3W_10kohm_zero_front
cal_3W_10kohm_SLO_zero_front
cal_4W_10kohm_zero_front
cal_2W_100kohm_zero_front

cal_3W_100kohm_SLO_zero_front
cal_4W_100kohm_zero_front
cal_2W_1Mohm_zero_front
cal_4W_1Mohm_zero_front
cal_2W_HiOhm_zero_front
cal_4W_HiOhm_zero_front
cal_4W_HiOhm_zero_sense
cal_diode_10mA_zero_front
cal_diode_1mA_zero_front
cal_diode_100uA_zero_front
cal_diode_10uA_zero_front
cal_ACV_1V_zero
cal_ACV_10V_zero

Rear-terminal adjustment with a 4-wire short

The following procedure provides instructions for completing a rear-terminal adjustment using a 4-wire short. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

Keithley Model 7797 Calibration System

Prepare your DAQ6510 for a rear-terminal adjustment with a 4-wire short

To prepare the DAQ6510 for rear-terminal adjustment:

- 1. Set the TERMINALS switch to **REAR**.
- 2. Install the Keithley Model 7797 Calibration System into your DAQ6510 rear slot 1.

NOTE

The "Model 7797 Calibration System Instructions" can be found at tek.com/keithley.

3. Allow the DAQ6510 to settle for five minutes.

Command parameters for a rear-terminal adjustment with a 4-wire short

When calibrating your DAQ6510 for a rear-terminal adjustment with a 4-wire short, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

cal.adjust.step.setup("cal_DCV_100mV_zero_rear_setup")
cal.adjust.step.execute("cal_DCV_100mV_zero_rear_setup")

Command parameters
cal_DCV_100mV_zero_rear
cal_DCV_1V_zero_rear
cal_DCV_10V_zero_rear
cal_sense_10V_zero_rear
cal_DCV_100V_zero_rear
cal_DCV_1kV_zero_rear
cal_4W_1ohm_zero_rear
cal_2W_10ohm_zero_rear
cal_4W_10ohm_zero_rear
cal_2W_100ohm_zero_rear
cal_4W_100ohm_zero_rear
cal_2W_1kohm_zero_rear
cal_3W_1kohm_zero_rear
cal_3W_1kohm_SLO_zero_rear
cal_4W_1kohm_zero_rear
cal_2W_10kohm_zero_rear
cal_3W_10kohm_zero_rear
cal_3W_10kohm_SLO_zero_rear
cal_4W_10kohm_zero_rear
cal_2W_100kohm_zero_rear
cal_3W_100kohm_SLO_zero_rear
cal_4W_100kohm_zero_rear
cal_2W_1Mohm_zero_rear
cal_4W_1Mohm_zero_rear
cal_2W_HiOhm_zero_rear
cal_4W_HiOhm_zero_rear
cal_diode_10mA_zero_rear
cal_diode_1mA_zero_rear
cal_diode_100uA_zero_rear
cal_diode_10uA_zero_rear

Front-terminal adjustment with open circuit inputs

The following procedure provides instructions for completing a front-terminal adjustment with open circuit inputs. The following section provides a command parameter table to complete the adjustment.

Prepare your DAQ6510 for a front-terminal adjustment with open circuit inputs

To prepare the DAQ6510 for a front-terminal adjustment with open circuit inputs:

- 1. Set the TERMINALS switch to **FRONT**.
- 2. Remove all connections from the front terminals of your DAQ6510.

Command parameters for a front-terminal adjustment with open circuit inputs

When calibrating your DAQ6510 for a front-terminal adjustment with open circuit inputs, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

```
cal.adjust.step.setup("cal_DCI_3A_zero_front")
cal.adjust.step.execute("cal_DCI_3A_zero_front")
```

Command parameters

cal_DCI_3A_zero_front
cal_DCI_1A_zero_front
cal_DCI_100mA_zero_front
cal_DCI_10mA_zero_front
cal_DCI_1mA_zero_front
cal_DCI_100uA_zero_front
cal_DCI_10uA_zero_front
cal_DCI_DIGI_3A_zero
cal_DCI_DIGI_1A_zero
cal_DCI_DIGI_100mA_zero
cal_DCI_DIGI_10mA_zero
cal_DCI_DIGI_1mA_zero
cal_DCI_DIGI_100uA_zero
cal_ACI_1A_zero
cal_ACI_3A_zero
cal_4W_HiOhm_7Vref_open
cal_CAP_zero

Rear-terminal adjustment with open circuit inputs

The following procedure provides instructions for completing a rear-terminal adjustment with open circuit inputs. The following section provides a command parameter table to complete the adjustment.

Prepare your DAQ6510 for a rear-terminal adjustment with a 4-wire short

To prepare the DAQ6510 for rear-terminal adjustment:

1. Install a Keithley Model 7797 Calibration System into the rear panel of your DAQ6510.

NOTE

For information on installing a Keithley Model 7797 Calibration System, refer to the *Model* 7797 *Calibration System Installation Instructions* manual found at <u>tek.com/keithley</u>.

- 2. Set the TERMINALS switch to REAR. Make sure that the orange R is displayed.
- 3. Allow the DAQ6510 to settle for five minutes.

Command parameters for a rear-terminal adjustment with open circuit inputs

When calibrating your DAQ6510 for a rear-terminal adjustment with open circuit inputs, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

```
cal.adjust.step.setup("cal_DCI_10A_zero_rear")
cal.adjust.step.execute("cal_DCI_10A_zero_rear")
```

Command parameters

cal_DCI_10A_zero_rear
cal_DCI_DIGI_10A_zero_rear
cal_DCI_3A_zero_rear
cal_DCI_1A_zero_rear
cal_DCI_100mA_zero_rear
cal_DCI_10mA_zero_rear
cal_DCI_1mA_zero_rear
cal_DCI_100uA_zero_rear
cal_DCI_10uA_zero_rear

Resistance adjustment

The following procedure provides instructions for completing a resistance adjustment. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

• Fluke 5720 calibrator

Prepare your DAQ6510 for a resistance adjustment

To prepare the DAQ6510 for a front-terminal adjustment:

- 1. Set the TERMINALS switch to **FRONT**.
- 2. Connect the DAQ6510 to the calibrator as shown in the following figure.

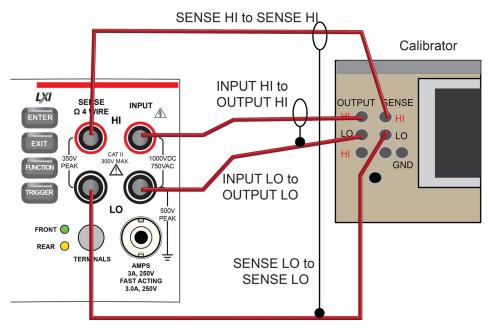


Figure 19: Connection for a resistance accuracy adjustment

- 3. Allow the instruments and cables to settle for five minutes.
- 4. On the calibrator, enable the **OPR** key and the **EX SNS** key.
- 5. Make sure that the OPERATE display and EX SNS keys are illuminated.

Command parameters for a resistance adjustment

When calibrating your DAQ6510 for a resistance adjustment, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command along with the calibrator stimulus value.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

```
cal.adjust.step.setup("cal_4W_10ohm_fs")
cal.adjust.step.execute("cal 4W 10ohm fs", <calibrator stimulus value>)
```

CAUTION

Since the temperature sensor is adjusted here, you are advised to perform all resistance adjustment steps in the same calibration session. If only a partial calibration is performed and the original T_cal differs from the new T_cal, the ranges that are not adjusted may less accurate. Completing an adjustment for all of the resistance steps will remove these errors.

NOTE

You must send the cal_TS7 first.

Command parameters	Calibrator function	Calibrator range	Calibrator value	Reference DMM DC current range
cal_TS7	n/a	n/a	n/a	n/a
cal_4W_10ohm_fs	4-wire Ω	10	10	actual from calibrator
cal_4W_10ohm_OCOMP_fs	4-wire Ω	10	10	actual from calibrator
cal_4W_100ohm_fs	4-wire Ω	100	100	actual from calibrator
cal_4W_100ohm_OCOMP_fs	4-wire Ω	100	100	actual from calibrator
cal_4W_1kohm_fs	4-wire Ω	1000	1000	actual from calibrator
cal_4W_1kohm_OCOMP_fs	4-wire Ω	1000	1000	actual from calibrator
cal_source_1mA_1V	4-wire Ω	1000	1000	actual from calibrator
cal_4W_10kohm_fs	4-wire Ω	10000	10000	actual from calibrator
cal_4W_10kohm_OCOMP_fs	4-wire Ω	10000	10000	actual from calibrator
cal_source_100uA_1V	4-wire Ω	100000	100000	actual from calibrator
cal_4W_100kohm_fs	4-wire Ω	100000	100000	actual from calibrator
cal_source_10uA_1V	4-wire Ω	100000	100000	actual from calibrator
cal_4W_1Mohm_fs	4-wire Ω	1000000	1000000	actual from calibrator
cal_source_1uA_1V	4-wire Ω	1000000	1000000	actual from calibrator
cal_4W_HiOhm_halfV_10Meg	4-wire Ω	1000000	1000000	actual from calibrator
cal_user_10Meg_value	4-wire Ω	1000000	10000000	actual from calibrator

DC voltage adjustment

The following procedure provides instructions for completing a front-terminal adjustment for DC voltage accuracy. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

• Fluke 5720 calibrator

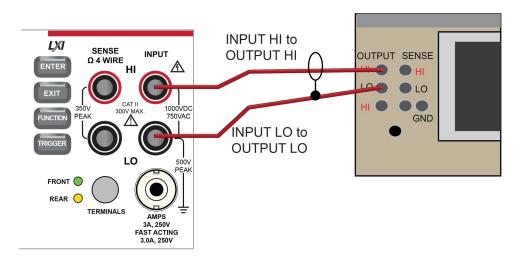
Prepare your DAQ6510 for a DC voltage adjustment

To prepare the DAQ6510 for a DC voltage adjustment:

1. Connect a cable between the calibrator and the DAQ6510 as shown in the figure below.

Figure 20: Connection for a DC voltage accuracy adjustment

Calibrator



2. Allow the DAQ6510 to settle for five minutes.

Command parameters for a DC voltage adjustment

When calibrating your DAQ6510 for a DC voltage adjustment, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

cal.adjust.step.setup("cal_DCV_DIGI_1kV_fs_pos")
cal.adjust.step.execute("cal DCV DIGI 1kV fs pos")

Command parameters	Calibrator function	Calibrator range	Calibrator value
cal_DCV_DIGI_1kV_fs_pos	DC voltage	1100	1000
cal_DCV_DIGI_1kV_fs_neg	DC voltage	1100	-1000
cal_DCV_100V_fs_pos	DC voltage	220	100
cal_DCV_DIGI_100V_fs_pos	DC voltage	220	100
cal_DCV_100V_fs_neg	DC voltage	220	-100
cal_DCV_DIGI_100V_fs_neg	DC voltage	220	-100
cal_DCV_10V_fs_pos	DC voltage	22	10
cal_DCV_DIGI_10V_fs_pos	DC voltage	22	10
cal_DCV_10V_fs_neg	DC voltage	22	-10
cal_DCV_DIGI_10V_fs_neg	DC voltage	22	-10
cal_DCV_DIGI_1V_fs_pos	DC voltage	2.2	1
cal_DCV_DIGI_1V_fs_neg	DC voltage	2.2	-1
cal_DCV_DIGI_100mV_fs_pos	DC voltage	0.22	0.1
cal_DCV_DIGI_100mV_fs_neg	DC voltage	0.22	-0.1

DC current adjustment

The following procedure provides instructions for completing a front-terminal adjustment for DC current accuracy. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

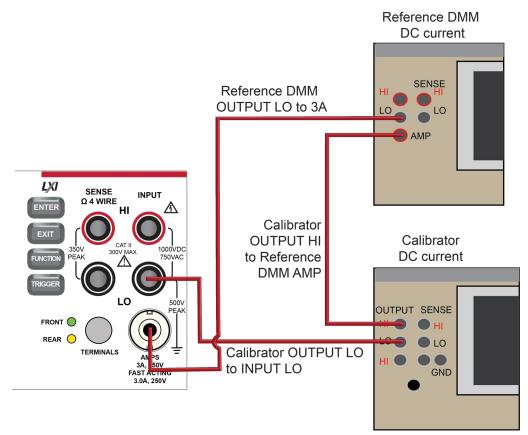
- Fluke 5720 calibrator
- Fluke 8508A Reference DMM

Prepare your DAQ6510 for a DC current adjustment

To prepare the DAQ6510 for DC current adjustment:

Connect the Model DAQ6510 to the calibrator as shown in the following figure.





Command parameters for a DC current adjustment

When calibrating your DAQ6510 for a DC current adjustment, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command along with the calibrator stimulus value.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

```
cal.adjust.step.setup("cal_DCI_10uA_fs_pos")
cal.adjust.step.execute("cal DCI 10uA fs pos", <calibrator stimulus value>)
```

NOTE

You must send the cal_TS6 first.

Command parameters	Calibrator function	Calibrator range	Calibrator value	Calibrator stimulus value*	Reference DMM DC current range
cal_TS6	n/a	n/a	n/a		n/a

10 µA range (+) full scale nominal

cal_DCI_10uA_fs_pos	DC current	0.00022	0.00001	8508A Reading	10 µA
cal_DCI_DIGI_10uA_fs_pos	DC current	0.00022	0.00001	8508A Reading	10 µA

10 μA range (-) full scale nominal

cal_DCI_10uA_fs_neg	DC current	0.00022	-0.00001	8508A Reading	10 µA
cal_DCI_DIGI_10uA_fs_neg	DC current	0.00022	-0.00001	8508A Reading	10 µA

100 µA range (+) full scale nominal

cal_DCI_100uA_fs_pos	DC current	0.00022	0.0001	8508A Reading	100 µA
cal_DCI_DIGI_100uA_fs_po s	DC current	0.00022	0.0001	8508A Reading	100 µA

100 µA range (-) full scale nominal

cal_DCI_100uA_fs_neg	DC current	0.00022	-0.0001	8508A Reading	100 µA
cal_DCI_DIGI_100uA_fs_ne g	DC current	0.00022	-0.0001	8508A Reading	100 µA

*Characterized step measured by the Fluke 8508A

Command parameters Calibrator Calibrator range Cali function valu		Reference DMM DC current range
--	--	--------------------------------------

1 mA range (+) full scale nominal

cal_DCI_1mA_fs_pos	DC current	0.0022	0.001	8508A Reading	1 mA
cal_DCI_DIGI_1mA_fs_pos	DC current	0.0022	0.001	8508A Reading	1 mA

1 mA range (-) full scale nominal

cal_DCI_1mA_fs_neg	DC current	0.0022	-0.001	8508A Reading	1 mA
cal_DCI_DIGI_1mA_fs_neg	DC current	0.0022	-0.001	8508A Reading	1 mA

10 mA range (+) full scale nominal

cal_DCI_10mA_fs_pos	DC current	0.022	0.01	8508A Reading	10 mA
cal_DCI_DIGI_10mA_fs_pos	DC current	0.022	0.01	8508A Reading	10 mA

10 mA range (-) full scale nominal

cal_DCI_10mA_fs_neg	DC current	0.022	-0.01	8508A Reading	10 mA
cal_DCI_DIGI_10mA_fs_neg	DC current	0.022	-0.01	8508A Reading	10 mA

*Characterized step measured by the Fluke 8508A

Command parameters	Calibrator function	Calibrator range	Calibrator value	Calibrator stimulus value	Reference DMM DC current range
cal_DCI_100mA_fs_pos	DC current	0.22	0.1	n/a	20 A
cal_DCI_DIGI_100mA_fs_po s	DC current	0.22	0.1	n/a	20 A
cal_DCI_100mA_fs_neg	DC current	0.22	-0.1	n/a	20 A
cal_DCI_DIGI_100mA_fs_ne g	DC current	0.22	-0.1	n/a	20 A
cal_TS5	DC current	n/a	n/a	n/a	20 A
cal_DCI_1A_fs_pos	DC current	2.2	1	n/a	20 A
cal_DCI_DIGI_1A_fs_pos	DC current	2.2	1	n/a	20 A
cal_DCI_1A_fs_neg	DC current	2.2	-1	n/a	20 A
cal_DCI_DIGI_1A_fs_neg	DC current	2.2	-1	n/a	20 A
cal_DCI_DIGI_3A_fs_pos	DC current	2.2	2	n/a	20 A
cal_DCI_DIGI_3A_fs_neg	DC current	2.2	-2	n/a	20 A

AC voltage adjustment

The following procedure provides instructions for completing a front-terminal adjustment for AC voltage. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

- Fluke 5720 calibrator
- Keithley Model 3390 function generator

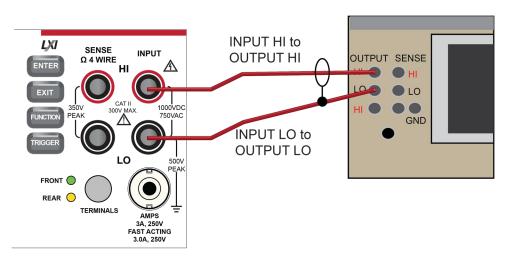
Prepare your DAQ6510 for an AC voltage adjustment

To prepare to run AC adjustments:

- 1. Set the TERMINALS switch to FRONT.
- 2. Connect a cable between the calibrator and the DAQ6510 as shown in the figure below.

Figure 22: Connection for an AC voltage adjustment

Calibrator



- 3. Allow the instrument and cables to settle for 30 seconds.
- 4. On the calibrator, source 10 mV 1.0 kHz and allow the calibrator and DAQ6510 to settle properly.
- 5. Enable the **OPR** key.
- 6. Ensure that the **OPERATE** display is illuminated.
- 7. Allow the calibrator and cable to settle properly.

Command parameters for an AC voltage adjustment

When calibrating your DAQ6510 for an AC voltage adjustment, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

cal.adjust.step.setup("cal_ACV_100mV_1kHz_1pct")
cal.adjust.step.execute("cal_ACV_100mV_1kHz_1pct")

Command parameter	Calibrator function	Calibrator range	Calibrator value	Calibrator frequency
cal_ACV_100mV_1kHz_1pct	AC voltage	0.0022	0.001	1 kHz
cal_ACV_100mV_10Hz_fs	AC voltage	0.22	0.1	10 Hz
cal_ACV_100mV_1kHz_fs	AC voltage	0.22	0.1	1 kHz
cal_ACV_100mV_50kHz_fs	AC voltage	0.22	0.1	50 kHz
cal_ACV_100mV_100kHz_fs	AC voltage	0.22	0.1	100 kHz
cal_ACV_100mV_200kHz_fs	AC voltage	0.22	0.1	200 kHz
cal_ACV_100mV_300kHz_fs	AC voltage	0.22	0.1	300 kHz
cal_ACV_1V_1kHz_1pct	AC voltage	0.022	0.01	1 kHz
cal_ACV_1V_10Hz_fs	AC voltage	2.2	1	10 Hz
cal_ACV_1V_1kHz_fs	AC voltage	2.2	1	1 kHz
cal_ACV_1V_50kHz_fs	AC voltage	2.2	1	50 kHz
cal_ACV_1V_100kHz_fs	AC voltage	2.2	1	100 kHz
cal_ACV_1V_200kHz_fs	AC voltage	2.2	1	200 kHz
cal_ACV_1V_300kHz_fs	AC voltage	2.2	1	300 kHz
cal_ACV_10V_1kHz_1pct	AC voltage	0.22	0.1	1 kHz
cal_ACV_10V_10Hz_fs	AC voltage	22	10	10 Hz
cal_ACV_10V_1kHz_fs	AC voltage	22	10	1 kHz
cal_ACV_10V_50kHz_fs	AC voltage	22	10	50 kHz
cal_ACV_10V_100kHz_fs	AC voltage	22	10	100 kHz
cal_ACV_10V_200kHz_fs	AC voltage	22	10	200 kHz
cal_ACV_10V_300kHz_fs	AC voltage	22	10	300 kHz
cal_ACV_100V_10Hz_1pct	AC voltage	2.2	1	10 Hz
cal_ACV_100V_1kHz_1pct	AC voltage	2.2	1	1 kHz
cal_ACV_100V_50kHz_1pct	AC voltage	2.2	1	50 kHz
cal_ACV_100V_100kHz_1pct	AC voltage	2.2	1	100 kHz
cal_ACV_100V_200kHz_1pct	AC voltage	2.2	1	200 kHz
cal_ACV_100V_300kHz_1pct	AC voltage	2.2	1	300 kHz
cal_ACV_100V_1kHz_fs	AC voltage	220	100	1 kHz
cal_ACV_700V_10Hz_1pct	AC voltage	22	7	10 Hz

cal_ACV_700V_1kHz_1pct	AC voltage	22	7	1 kHz
cal_ACV_700V_50kHz_1pct	AC voltage	22	7	50 kHz
cal_ACV_700V_100kHz_1pct	AC voltage	22	7	100 kHz
cal_ACV_700V_200kHz_1pct	AC voltage	22	7	200 kHz
cal_ACV_700V_300kHz_1pct	AC voltage	22	7	300 kHz
cal_ACV_700V_1kHz_fs	AC voltage	1100	750	1 kHz

AC current adjustment

The following procedure provides instructions for completing a front-terminal adjustment for AC current. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

• Fluke 5720 calibrator

Prepare your DAQ6510 for an AC current adjustment

To prepare the DAQ6510 for an AC current adjustment:

Connect the Model DAQ6510 to the calibrator as shown in the following figure.

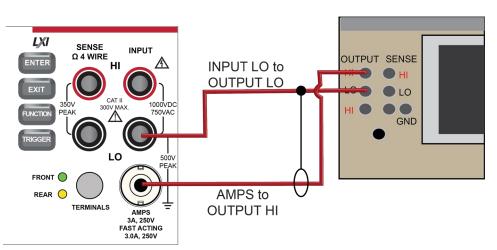


Figure 23: Connection for AC current

Calibrator

Command parameters for an AC current adjustment

When calibrating your DAQ6510 for an AC current adjustment, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

cal.adjust.step.setup("cal_ACI_100uA_1kHz_tenth")
cal.adjust.step.execute("cal_ACI_100uA_1kHz_tenth")

Command parameters	Calibrator function	Calibrator range	Calibrator value	Calibrator frequency
cal_ACI_100uA_1kHz_tenth	AC current	0.00022	0.00001	1 kHz
cal_ACI_100uA_1kHz_fs	AC current	0.00022	0.0001	1 kHz
cal_ACI_1mA_1kHz_tenth	AC current	0.00022	0.0001	1 kHz
cal_ACI_1mA_1kHz_fs	AC current	0.0022	0.001	1 kHz
cal_ACI_10mA_1kHz_tenth	AC current	0.0022	0.001	1 kHz
cal_ACI_10mA_10Hz_fs	AC current	0.022	0.01	10 Hz
cal_ACI_10mA_10kHz_fs	AC current	0.022	0.01	10 kHz
cal_ACI_10mA_1kHz_fs	AC current	0.022	0.01	1 kHz
cal_ACI_100mA_1kHz_tenth	AC current	0.022	0.01	1 kHz
cal_ACI_100mA_1kHz_fs	AC current	0.22	0.1	1 kHz
cal_ACI_100mA_10Hz_fs	AC current	0.22	0.1	10 Hz
cal_ACI_200mA_1kHz_fs	AC current	0.22	0.2	1 kHz
cal_ACI_200mA_10kHz_fs	AC current	0.22	0.2	10 kHz
cal_ACI_1A_1kHz_tenth	AC current	0.22	0.1	1 kHz
cal_ACI_1A_10Hz_fs	AC current	2.2	1	10 Hz
cal_ACI_1A_1kHz_fs	AC current	2.2	1	1 kHz
cal_ACI_3A_1kHz_tenth	AC current	2.2	0.3	1 kHz
cal_ACI_3A_1kHz_fs	AC current	2.2	2	1 kHz

Frequency adjustment

The following procedure provides instructions for completing a front-terminal adjustment for frequency. The following section provides a command parameter table to complete the adjustment.

For this adjustment, you need a:

- 50 Ω coaxial cable
- Keithley Model 3390 function generator

Prepare your DAQ6510 for a frequency adjustment

To prepare the DAQ6510 for a frequency adjustment:

- 1. Connect the Keithley Instruments Model 3390 function generator to the DAQ6510 INPUT HI and LO terminals as shown in the following figure.
- 2. Use the BNC to banana adapter at the UUT connection.

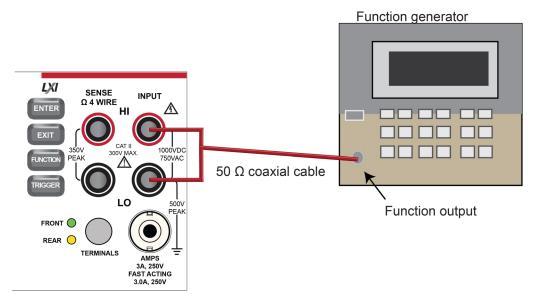


Figure 24: Connection for a frequency adjustment

- 3. Set the function generator output impedance to high, amplitude of 5 V_{RMS} , waveform to square wave.
- 4. Enable output.

Command parameters for a frequency adjustment

When calibrating your DAQ6510 for a frequency adjustment, use the following command parameters.

Send each command parameter twice. First, send the parameter using the setup command. Second, send the parameter using the execute command.

The example code below uses the first line of code from the table below. Send all command parameters using this command.

```
cal.adjust.step.setup("cal_FREQ_1kHz")
cal.adjust.step.execute("cal FREQ 1kHz")
```

Command parameter	Calibrator function	Calibrator range	Calibrator value	Calibrator frequency
cal_FREQ_1kHz	Frequency	22	10	1 kHz

Complete list of calibration commands

To make your adjustment procedure easier, you can copy and paste the code examples below into the Keithley Test Script Builder (TSB software). The commands can be copied and pasted two lines at a time.

NOTE

All parameters in italics must be replaced with the specified value. For example,

cal.adjust.step.execute("cal_4W_10ohm_fs", 10ohm_value_read_from_calibrator)
must have the italics replaced with the calibrator value.

-- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 100mV zero front") cal.adjust.step.execute("cal DCV 100mV zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV DIGI 100mV zero") cal.adjust.step.execute("cal DCV DIGI 100mV zero") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 1V zero front") cal.adjust.step.execute("cal DCV 1V zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV DIGI 1V zero") cal.adjust.step.execute("cal DCV DIGI 1V zero") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 10V zero front") cal.adjust.step.execute("cal DCV 10V zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal sense 10V zero front") cal.adjust.step.execute("cal sense 10V zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV DIGI 10V zero") cal.adjust.step.execute("cal DCV DIGI 10V zero") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 100V zero front") cal.adjust.step.execute("cal DCV 100V zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV DIGI 100V zero") cal.adjust.step.execute("cal DCV DIGI 100V zero") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 1kV zero front") cal.adjust.step.execute("cal DCV 1kV zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal DCV DIGI 1kV zero") cal.adjust.step.execute("cal DCV DIGI 1kV zero") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W lohm zero front") cal.adjust.step.execute("cal 4W lohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 10ohm zero front") cal.adjust.step.execute("cal 2W 10ohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 10ohm zero front") cal.adjust.step.execute("cal 4W 10ohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 100ohm zero front") cal.adjust.step.execute("cal 2W 100ohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 100ohm zero front") cal.adjust.step.execute("cal 4W 100ohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 1kohm zero front") cal.adjust.step.execute("cal 2W 1kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 1kohm zero front") cal.adjust.step.execute("cal 3W 1kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 1kohm Hi zero front") cal.adjust.step.execute("cal_3W_1kohm_Hi_zero_front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 1kohm SLO zero front") cal.adjust.step.execute("cal 3W 1kohm SLO zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 1kohm zero front") cal.adjust.step.execute("cal 4W 1kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 10kohm zero front") cal.adjust.step.execute("cal 2W 10kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 10kohm zero front") cal.adjust.step.execute("cal 3W 10kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 10kohm SLO zero front") cal.adjust.step.execute("cal 3W 10kohm SLO zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 10kohm zero front") cal.adjust.step.execute("cal 4W 10kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 100kohm zero front") cal.adjust.step.execute("cal 2W 100kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 100kohm SLO zero front") cal.adjust.step.execute("cal 3W 100kohm SLO zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 100kohm zero front") cal.adjust.step.execute("cal 4W 100kohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 1Mohm zero front") cal.adjust.step.execute("cal 2W 1Mohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal_4W_1Mohm_zero_front") cal.adjust.step.execute("cal 4W 1Mohm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 2W HiOhm zero front") cal.adjust.step.execute("cal 2W HiOhm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W HiOhm zero front") cal.adjust.step.execute("cal 4W HiOhm zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal 4W HiOhm zero sense") cal.adjust.step.execute("cal 4W HiOhm zero sense") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal diode 10mA zero front") cal.adjust.step.execute("cal diode 10mA zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal diode 1mA zero front") cal.adjust.step.execute("cal diode 1mA zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal diode 100uA zero front") cal.adjust.step.execute("cal diode 100uA zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal diode 10uA zero front") cal.adjust.step.execute("cal diode 10uA zero front") -- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal ACV 1V zero") cal.adjust.step.execute("cal_ACV_1V_zero")

-- Use front-terminal 4-wire short setup cal.adjust.step.setup("cal ACV 10V zero") cal.adjust.step.execute("cal ACV 10V zero") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 100mV zero rear") cal.adjust.step.execute("cal DCV 100mV zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 100mV zero rear") cal.adjust.step.execute("cal DCV 100mV zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 1V zero rear") cal.adjust.step.execute("cal DCV 1V zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 10V zero rear") cal.adjust.step.execute("cal DCV 10V zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal sense 10V zero rear") cal.adjust.step.execute("cal sense 10V zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 100V zero rear") cal.adjust.step.execute("cal DCV 100V zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal DCV 1kV zero rear") cal.adjust.step.execute("cal DCV 1kV zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W lohm zero rear") cal.adjust.step.execute("cal 4W 1ohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 10ohm zero rear") cal.adjust.step.execute("cal 2W 10ohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal_4W_10ohm_zero_rear") cal.adjust.step.execute("cal 4W 10ohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 100ohm zero rear") cal.adjust.step.execute("cal 2W 100ohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 100ohm zero rear") cal.adjust.step.execute("cal 4W 100ohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 1kohm zero rear") cal.adjust.step.execute("cal 2W 1kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 1kohm zero rear") cal.adjust.step.execute("cal 3W 1kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 1kohm SLO zero rear") cal.adjust.step.execute("cal 3W 1kohm SLO zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 1kohm zero rear") cal.adjust.step.execute("cal 4W 1kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 10kohm zero rear") cal.adjust.step.execute("cal 2W 10kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal_3W_10kohm_zero_rear") cal.adjust.step.execute("cal_3W_10kohm_zero_rear")

-- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 10kohm SLO zero rear") cal.adjust.step.execute("cal 3W 10kohm SLO zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 10kohm zero rear") cal.adjust.step.execute("cal 4W 10kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 100kohm zero rear") cal.adjust.step.execute("cal 2W 100kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 3W 100kohm SLO zero rear") cal.adjust.step.execute("cal 3W 100kohm SLO zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 100kohm zero rear") cal.adjust.step.execute("cal 4W 100kohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 2W 1Mohm zero rear") cal.adjust.step.execute("cal 2W 1Mohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W 1Mohm zero rear") cal.adjust.step.execute("cal 4W 1Mohm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal_2W_HiOhm_zero_rear") cal.adjust.step.execute("cal 2W HiOhm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal 4W HiOhm zero rear") cal.adjust.step.execute("cal 4W HiOhm zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal diode 10mA zero rear") cal.adjust.step.execute("cal diode 10mA zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal_diode_1mA_zero_rear") cal.adjust.step.execute("cal diode 1mA zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal diode 100uA zero rear") cal.adjust.step.execute("cal diode 100uA zero rear") -- Use rear-terminal 4-wire short setup cal.adjust.step.setup("cal diode 10uA zero rear") cal.adjust.step.execute("cal diode 10uA zero rear") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 3A zero front") cal.adjust.step.execute("cal DCI 3A zero front") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 1A zero front") cal.adjust.step.execute("cal DCI 1A zero front") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 100mA zero front") cal.adjust.step.execute("cal DCI 100mA zero front") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 10mA zero front") cal.adjust.step.execute("cal DCI 10mA zero front") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 1mA zero front") cal.adjust.step.execute("cal DCI 1mA zero front") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 100uA zero front") cal.adjust.step.execute("cal_DCI_100uA_zero_front")

-- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 10uA zero front") cal.adjust.step.execute("cal DCI 10uA zero front") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 3A zero") cal.adjust.step.execute("cal DCI DIGI 3A zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 1A zero") cal.adjust.step.execute("cal DCI DIGI 1A zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 100mA zero") cal.adjust.step.execute("cal DCI DIGI 100mA zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 10mA zero") cal.adjust.step.execute("cal DCI DIGI 10mA zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 1mA zero") cal.adjust.step.execute("cal DCI DIGI 1mA zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 100uA zero") cal.adjust.step.execute("cal DCI DIGI 100uA zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal ACI 1A zero") cal.adjust.step.execute("cal ACI 1A zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal ACI 3A zero") cal.adjust.step.execute("cal ACI 3A zero") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal 4W HiOhm 7Vref open") cal.adjust.step.execute("cal 4W HiOhm 7Vref open") -- Use front-terminal 4-wire open circuit setup cal.adjust.step.setup("cal CAP zero") cal.adjust.step.execute("cal CAP zero") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 10A zero rear") cal.adjust.step.execute("cal DCI 10A zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI DIGI 10A zero rear") cal.adjust.step.execute("cal DCI DIGI 10A zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 3A zero rear") cal.adjust.step.execute("cal DCI 3A zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 1A zero rear") cal.adjust.step.execute("cal DCI 1A zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 100mA zero rear") cal.adjust.step.execute("cal DCI 100mA zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 10mA zero rear") cal.adjust.step.execute("cal DCI 10mA zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal DCI 1mA zero rear") cal.adjust.step.execute("cal_DCI_1mA zero rear") -- Use rear-terminal 4-wire open circuit setup cal.adjust.step.setup("cal_DCI_100uA_zero_rear") cal.adjust.step.execute("cal_DCI_100uA_zero_rear")

```
-- Use rear-terminal 4-wire open circuit setup
cal.adjust.step.setup("cal DCI 10uA zero rear")
cal.adjust.step.execute("cal DCI 10uA zero rear")
-- Use resistance setup
cal.adjust.step.setup("cal TS7")
cal.adjust.step.execute("cal TS7")
-- Use resistance setup
cal.adjust.step.setup("cal 4W 10ohm fs")
cal.adjust.step.execute("cal 4W 10ohm fs", 10ohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 10ohm OCOMP fs")
cal.adjust.step.execute("cal 4W 10ohm OCOMP fs", 10ohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 100ohm fs")
cal.adjust.step.execute("cal 4W 100ohm fs", 100ohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 100ohm OCOMP fs")
cal.adjust.step.execute("cal 4W 100ohm OCOMP fs", 100ohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 1kohm fs")
cal.adjust.step.execute("cal 4W 1kohm fs", 1kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 1kohm OCOMP fs")
cal.adjust.step.execute("cal 4W 1kohm OCOMP fs", 1kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal source 1mA 1V")
cal.adjust.step.execute("cal source 1mA 1V", 1kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 10kohm fs")
cal.adjust.step.execute("cal 4W 10kohm fs", 10kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 10kohm OCOMP fs")
cal.adjust.step.execute("cal 4W 10kohm OCOMP fs",
  10kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal source 100uA 1V")
cal.adjust.step.execute("cal source 100uA 1V", 10kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 100kohm fs")
cal.adjust.step.execute("cal 4W 100kohm fs", 100kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal source 10uA 1V")
cal.adjust.step.execute("cal source 10uA 1V", 100kohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W 1Mohm fs")
cal.adjust.step.execute("cal 4W 1Mohm fs", 1Mohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal source 1uA 1V")
cal.adjust.step.execute("cal source luA 1V", 1Mohm value read from calibrator)
-- Use resistance setup
cal.adjust.step.setup("cal 4W HiOhm halfV 10Meg")
cal.adjust.step.execute("cal 4W HiOhm halfV 10Meg", 10Mohm value read from calibrato
  r)
-- Use resistance setup
cal.adjust.step.setup("cal user 10Meg value")
cal.adjust.step.execute("cal user 10Meg value", 10Mohm value read from calibrator)
-- Use DC voltage setup
```

```
cal.adjust.step.setup("cal DCV DIGI 1kV fs pos")
cal.adjust.step.setup("cal DCV DIGI 1kV fs pos")
-- Use DC voltage setupcal.adjust.step.setup("cal DCV DIGI 1kV fs neg")
cal.adjust.step.setup("cal DCV DIGI 1kV fs neg")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV 100V fs pos")
cal.adjust.step.setup("cal DCV 100V fs pos")
-- Use DC voltage setup
cal.adjust.step.setup("cal_DCV_DIGI 100V fs pos")
cal.adjust.step.setup("cal DCV DIGI 100V fs pos")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV 100V fs neg")
cal.adjust.step.setup("cal DCV 100V fs neg")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 100V fs neg")
cal.adjust.step.setup("cal DCV DIGI 100V fs neg")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV 10V fs pos")
cal.adjust.step.setup("cal DCV 10V fs pos")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 10V fs pos")
cal.adjust.step.setup("cal DCV DIGI 10V fs pos")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV 10V fs neg")
cal.adjust.step.setup("cal DCV 10V fs neg")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 10V fs neg")
cal.adjust.step.setup("cal DCV DIGI 10V fs neg")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 1V fs pos")
cal.adjust.step.setup("cal DCV DIGI 1V fs pos")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 1V fs neg")
cal.adjust.step.setup("cal DCV DIGI 1V fs neg")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 100mV fs pos")
cal.adjust.step.setup("cal DCV DIGI 100mV fs pos")
-- Use DC voltage setup
cal.adjust.step.setup("cal DCV DIGI 100mV fs neg")
cal.adjust.step.setup("cal DCV DIGI 100mV fs neg")
-- Use DC current setup
cal.adjust.step.setup("cal DCI 10uA fs pos")
cal.adjust.step.execute("cal DCI 10uA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 10uA fs pos")
cal.adjust.step.execute("cal DCI DIGI 10uA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 10uA fs neg")
cal.adjust.step.execute("cal DCI 10uA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 10uA fs neg")
cal.adjust.step.execute("cal DCI DIGI 10uA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 100uA fs pos")
cal.adjust.step.execute("cal DCI 100uA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal_DCI_DIGI_100uA_fs_pos")
```

```
cal.adjust.step.execute("cal DCI DIGI 100uA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 100uA fs neg")
cal.adjust.step.execute("cal DCI 100uA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 100uA fs neg")
cal.adjust.step.execute("cal DCI DIGI 100uA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 1mA fs pos")
cal.adjust.step.execute("cal DCI 1mA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 1mA fs pos")
cal.adjust.step.execute("cal DCI DIGI 1mA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 1mA fs neg")
cal.adjust.step.execute("cal DCI 1mA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 1mA fs neg")
cal.adjust.step.execute ("cal DCI DIGI 1mA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 10mA fs pos")
cal.adjust.step.execute("cal DCI 10mA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 10mA fs pos")
cal.adjust.step.execute("cal DCI DIGI 10mA fs pos", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 10mA fs neg")
cal.adjust.step.execute("cal DCI 10mA fs neg", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 10mA fs neg")
cal.adjust.step.execute ("cal DCI DIGI 10mA fs neq", value read from 8508A)
-- Use DC current setup
cal.adjust.step.setup("cal DCI 100mA fs pos")
cal.adjust.step.execute("cal DCI 100mA fs pos")
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 100mA fs pos")
cal.adjust.step.execute("cal DCI DIGI 100mA fs pos")
-- Use DC current setup
cal.adjust.step.setup("cal DCI 100mA fs neg")
cal.adjust.step.execute("cal DCI 100mA fs neg")
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 100mA fs neg")
cal.adjust.step.execute("cal DCI DIGI 100mA fs neg")
-- Use DC current setup
cal.adjust.step.setup("cal TS5")
cal.adjust.step.execute("cal TS5")
-- Use DC current setup
cal.adjust.step.setup("cal DCI 1A fs pos")
cal.adjust.step.execute("cal DCI 1A fs pos")
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 1A fs pos")
cal.adjust.step.execute("cal DCI DIGI 1A fs pos")
-- Use DC current setup
cal.adjust.step.setup("cal DCI 1A fs neg")
cal.adjust.step.execute("cal DCI 1A fs neg")
-- Use DC current setup
cal.adjust.step.setup("cal_DCI_DIGI_1A_fs_neg")
```

```
cal.adjust.step.execute("cal DCI DIGI 1A fs neg")
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 3A fs pos")
cal.adjust.step.execute("cal DCI DIGI 3A fs pos")
-- Use DC current setup
cal.adjust.step.setup("cal DCI DIGI 3A fs neg")
cal.adjust.step.execute("cal DCI DIGI 3A fs neg")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 1kHz 1pct")
cal.adjust.step.execute("cal ACV 100mV 1kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 10Hz fs")
cal.adjust.step.execute("cal ACV 100mV 10Hz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 1kHz fs")
cal.adjust.step.execute("cal ACV 100mV 1kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 50kHz fs")
cal.adjust.step.execute("cal ACV 100mV 50kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 100kHz fs")
cal.adjust.step.execute("cal ACV 100mV 100kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 200kHz fs")
cal.adjust.step.execute("cal ACV 100mV 200kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100mV 300kHz fs")
cal.adjust.step.execute("cal ACV 100mV 300kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 1kHz 1pct")
cal.adjust.step.execute("cal ACV 1V 1kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 10Hz fs")
cal.adjust.step.execute("cal ACV 1V 10Hz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 1kHz fs")
cal.adjust.step.execute("cal ACV 1V 1kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 50kHz fs")
cal.adjust.step.execute("cal ACV 1V 50kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 100kHz fs")
cal.adjust.step.execute("cal ACV 1V 100kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 200kHz fs")
cal.adjust.step.execute"cal ACV 1V 200kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 1V 300kHz fs")
cal.adjust.step.execute("cal ACV 1V 300kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 10V 1kHz 1pct")
cal.adjust.step.execute("cal ACV 10V 1kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 10V 10Hz fs")
cal.adjust.step.execute("cal ACV 10V 10Hz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 10V 1kHz fs")
```

```
cal.adjust.step.execute("cal ACV 10V 1kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 10V 50kHz fs")
cal.adjust.step.execute("cal ACV 10V 50kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 10V 100kHz fs")
cal.adjust.step.execute("cal ACV 10V 100kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal_ACV 10V 200kHz fs")
cal.adjust.step.execute("cal ACV 10V 200kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 10V 300kHz fs")
cal.adjust.step.execute("cal ACV 10V 300kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 10Hz 1pct")
cal.adjust.step.execute("cal ACV 100V 10Hz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 1kHz 1pct")
cal.adjust.step.execute("cal ACV 100V 1kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 50kHz 1pct")
cal.adjust.step.execute("cal ACV 100V 50kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 100kHz 1pct")
cal.adjust.step.execute("cal ACV 100V 100kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 200kHz 1pct")
cal.adjust.step.execute("cal ACV 100V 200kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 300kHz 1pct")
cal.adjust.step.execute("cal ACV 100V 300kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 100V 1kHz fs")
cal.adjust.step.execute("cal ACV 100V 1kHz fs")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 10Hz 1pct")
cal.adjust.step.execute("cal ACV 700V 10Hz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 1kHz 1pct")
cal.adjust.step.execute("cal ACV 700V 1kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 50kHz 1pct")
cal.adjust.step.execute("cal ACV 700V 50kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 100kHz 1pct")
cal.adjust.step.execute("cal ACV 700V 100kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 200kHz 1pct")
cal.adjust.step.execute("cal ACV_700V_200kHz_1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 300kHz 1pct")
cal.adjust.step.execute("cal ACV 700V 300kHz 1pct")
-- Use AC voltage setup
cal.adjust.step.setup("cal ACV 700V 1kHz fs")
cal.adjust.step.execute("cal ACV 700V 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 100uA 1kHz tenth")
```

```
cal.adjust.step.execute("cal ACI 100uA 1kHz tenth")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 100uA 1kHz fs")
cal.adjust.step.execute("cal ACI 100uA 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 1mA 1kHz tenth")
cal.adjust.step.execute("cal ACI 1mA 1kHz tenth")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 1mA 1kHz fs")
cal.adjust.step.execute("cal ACI 1mA 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 10mA 1kHz tenth")
cal.adjust.step.execute("cal ACI 10mA 1kHz tenth")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 10mA 10Hz fs")
cal.adjust.step.execute("cal ACI 10mA 10Hz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 10mA 10kHz fs")
cal.adjust.step.execute("cal ACI 10mA 10kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 10mA 1kHz fs")
cal.adjust.step.execute("cal ACI 10mA 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 100mA 1kHz tenth")
cal.adjust.step.execute("cal ACI 100mA 1kHz tenth")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 100mA 1kHz fs")
cal.adjust.step.execute("cal ACI 100mA 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 100mA 10Hz fs")
cal.adjust.step.execute("cal ACI 100mA 10Hz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 200mA 1kHz fs")
cal.adjust.step.execute("cal ACI 200mA 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 200mA 10kHz fs")
cal.adjust.step.execute("cal ACI 200mA 10kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 1A 1kHz tenth")
cal.adjust.step.execute("cal ACI 1A 1kHz tenth")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 1A 10Hz fs")
cal.adjust.step.execute("cal ACI 1A 10Hz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 1A 1kHz fs")
cal.adjust.step.execute("cal ACI 1A 1kHz fs")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 3A 1kHz tenth")
cal.adjust.step.execute("cal ACI 3A 1kHz tenth")
-- Use AC current setup
cal.adjust.step.setup("cal ACI 3A 1kHz fs")
cal.adjust.step.execute("cal ACI 3A 1kHz fs")
-- Use frequency setup
cal.adjust.step.setup("cal FREQ 1kHz")
cal.adjust.step.execute("cal FREQ 1kHz")
```

Enable temperature correction

After your adjustments are complete, turn on temperature correction. Run the following command to turn on temperature correction.

```
cal.adjust.step.setup("TC_EN")
cal.adjust.step.execute("TC EN", 1)
```

Save calibration and set the adjustment dates

Use the following commands to save and lock calibration adjustments. These steps will take seconds to complete.

cal.save()
cal.lock()

NOTE

Calibration is temporary until you send the cal.save() command. Also, calibration data is not saved if calibration is locked or if invalid data exists.

This completes the remote calibration adjustment procedure.

Setting time, adjustment, and verification dates

The DAQ6510 calibration adjustment date variable is set automatically to the present system time when the cal.save() command is executed. However, you can also use Test Script Processor (TSP®) commands to set the time, verification date, and adjustment date.

To set the DAQ6510 time, adjust date, and verify date using TSP commands:

```
-- Unlock calibration (if not already unlocked).
cal.unlock("KI000CAL")
-- Set the time (year, month, date, hour, minutes, seconds).
localnode.settime(2018, 1, 9, 10, 4, 38)
-- Set the adjustment and verification dates.
cal.adjust.date = os.time({year = 2018, month = 1, day = 9})
cal.verify.date = os.time({year = 2018, month = 1, day = 9})
```

NOTE

The cal.verify.date command is used to record the date of the last verification that was done independently of DAQ6510 adjustment. Typically, this date is set at the completion of a performance verification procedure.

NOTE

Calibration must be unlocked to change the adjustment and verification dates, but changing these dates does not require using the cal.save() command and does not affect the cal.count command.

Adjustment command timing and error checking

Before each adjustment step, the input of the DAQ6510 must be connected to an appropriate reference signal, as documented in <u>Remote calibration adjustment procedures</u> (on page 3-7).

NOTE

You must make sure that the correct signal is connected and fully settled before sending the associated cal.adjust command. Failing to wait for a signal to settle completely may result in a poor-quality adjustment that could cause the DAQ6510 to fail later performance verification.

Once the reference signal is stable, sending the calibration adjustment command initiates internal measurement operations in the DAQ6510. These steps can take from a few seconds to 30 seconds to complete.

Another method of getting calibration status feedback is to use the TSP prompts mode of operation. This is especially useful when you are entering cal.adjust commands interactively from an ethernet Telnet session.

To enable prompts mode, send the localnode.prompts = 1 command. This causes the DAQ6510 to return a TSP> prompt to the computer screen when it has completed a step and is ready for the next command. Prompts mode also returns a TSP? prompt if an event message is available (for example, if an error occurs during an adjustment step). See <u>Handling events</u> (on page 3-40) for more information.

Although not prohibited, prompts mode is not recommended for automated test programs. If prompts mode is enabled in an automated test, the control program must be constructed to expect and read each prompt that is sent after each TSP command is processed (including queries). Distinguishing prompt messages from normal query responses will cause unnecessary complications to the control program and should be avoided.

Handling events

If an error occurs while performing a calibration adjustment step, the DAQ6510 displays an error message on the front panel. Typically, errors occur during calibration adjustment only if something is wrong with the test setup or reference signal (for example, if the calibrator output is not enabled before sending a cal.adjust command). After correcting the cause, the cal.adjust command that generated an error can be sent again without having to restart the entire calibration adjustment sequence. An automated test program can check for errors using the eventlog.next() function. Refer to the DAQ6510 Reference Manual for details on eventlog commands. The same text that is displayed after a cal.adjust error is returned in the eventlog.next() message.

TSP command reference

In this section:

TSP commands

The TSP commands available for the instrument are listed in alphabetic order.

Introduction

This section contains detailed information on the DAQ6510 remote calibration commands.

cal.adjust.count

This attribute returns the number of times the instrument has been adjusted.

Attribute (R) Yes Not applicable Nonvolatile memory Not applicable	Туре	TSP-Link accessible	Affected by	Where saved	Default value
	Attribute (R)	Yes	Not applicable	Nonvolatile memory	Not applicable

Usage

```
adjustments = cal.adjust.count
```

adjustments	The number of adjustments	
adjustments		

Details

You can use this command if calibration is locked or unlocked.

The adjust count is read-only. The count is automatically incremented by one when the cal.save() command is sent with calibration unlocked.

Example

```
Count = cal.adjust.count

print(Count)

Assign the number of times the instrument has been adjusted

to a user variable named Count.

Output the value. Example output:

3

This shows that the instrument has been adjusted 3 times.
```

Also see

cal.adjust.date (on page 4-2)

cal.adjust.date

This attribute contains the date when the instrument was last adjusted.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Attribute (RW)	Yes	Not applicable	Nonvolatile memory	Not applicable

Usage

```
adjustDate = cal.adjust.date
```

```
cal.adjust.date = (os.time{year = year, month = month, day = day})
cal.adjust.date = (os.time({year = year, month = month, day = day, hour = hour, min =
    minute, sec = second}))
```

adjustDate	The date when the last adjustment occurred
year	Year; must be more than 1970
month	Month (1 to 12)
day	Day (1 to 31)
hour	Hour in 24-hour time format (0 to 23)
minute	Minute (0 to 59)
second	Second (0 to 59)

Details

The date and time is returned in the format:

MMM DD YYYY HH:MM:SS.NNN

Where:

- MMM DD YYYY is the month, date, and year
- HH:MM:SS.NNN is the hour, minute, second, and fractional second

You can read this command if calibration is locked or unlocked. To set the date and time, calibration must be unlocked.

Example

```
lastCal = cal.adjust.date
print(lastCal)
Assign the last adjustment date of the instrument to a user
variable named lastCal.
Output the value. Example output:
    Sep 23 2018 10:07:51.447
```

Also see

<u>cal.adjust.count</u> (on page 4-1)

cal.adjust.step.setup()

This function sets up the specified adjustment step.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Function	Yes			

Usage

```
cal.adjust.step.setup(stepname)
cal.adjust.step.setup(stepname, value)
```

stepname	The adjustment step to start	
value	The value for this adjustment step. If using the default then value is optional	

Details

This command generates an error if:

- Calibration is locked
- The step does not complete successfully
- The value that is passed is invalid for the step, out of range, or not needed

Also see

cal.lock() (on page 4-5)
cal.unlock() (on page 4-8)

cal.adjust.step.execute()

This function executes the specified adjustment step.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Function	Yes			

Usage

```
cal.adjust.step.execute(stepname)
cal.adjust.step.execute(stepname, value)
```

stepname	The adjustment step to start	
value	Value for this adjustment step. If using the default then value is optional	

Details

This command generates an error if:

- Calibration is locked
- The step does not complete successfully
- The value that is passed is invalid for the step, out of range, or not needed

Also see

cal.lock() (on page 4-5)
cal.unlock() (on page 4-8)

cal.lock()

This function prevents access to instrument calibration.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Function	Yes			
Usage				
	cal.lock()			
Details				
	Calibration data is locl calibration.	ked during normal o	operation. To perform cal	libration, you must unlock
	This command does n	ot save calibration	data.	
	NOTE			
	Calibration data is lost save the data.	if it is you do not s	ave it before sending ca	l.lock(). Use cal.save() to
	An error is generated	if this command is i	ssued when calibration is	s already locked.
Example				
	<pre>cal.unlock("KI000C Perform operati cal.save()</pre>		the calibration data	à

cal.lock()

Unlock the calibration for the instrument using the default password. Save the calibration data. Lock the calibration data.

Also see

cal.save() (on page 4-7)
cal.unlock() (on page 4-8)

cal.password

This attribute sets the password that you send when you unlock calibration.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Attribute (W)	Yes	Not applicable	Nonvolatile memory	KI000CAL

Usage

cal.password = "password"

password	A string that contains the password to unlock calibration; maximum of 10 characters
----------	---

Details

This command can only be sent when calibration is unlocked.

The password is not saved until calibration is saved with cal.save().

NOTE

Be sure to record the password; there is no command to retrieve the password once it is set.

Example

<pre>cal.unlock("KI000CAL") cal.password = "XYZCorp" cal.lock()</pre>	To change the default calibration password, unlock the calibration with the default password. Sets the password to XYZCorp.
<pre>cal.unlock("XYZCorp")</pre>	Lock calibration. Use the password XYZCorp for subsequent unlocks.

Also see

cal.save() (on page 4-7)
cal.unlock() (on page 4-8)

cal.save()

This function saves the calibration constants.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Function	Yes			
Usage				
	cal.save()			
Details				
(This command stores the internally calculated calibration constants that were derived during the comprehensive calibration procedure. It also sets the adjustment date and increments the adjustment count. Calibration constants are retained indefinitely once saved.			
(Calibration is temporary	y unless the changes a	re saved. Calibration data	a is not saved if:

- Calibration is locked.
- Invalid data exists (for example, if a calibration step failed or was aborted).

Example

```
cal.unlock("KI000CAL")
-- Perform operations to generate the calibration data
cal.save()
cal.lock()
Unlock the calibration for the instrument using the default password.
Save the calibration data.
Lock the calibration data.
```

Also see

<u>cal.adjust.count</u> (on page 4-1) <u>cal.adjust.date</u> (on page 4-2) <u>cal.lock()</u> (on page 4-5) <u>cal.unlock()</u> (on page 4-8)

cal.unlock()

This attribute unlocks calibration operations.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Function	No			
Usage				
	cal.unlock(" <i>passwo</i>	rd")		
	password	A string containing the pa	assword to unlock calibratio	n

Details

Calibration data is locked during normal operation. To perform calibration, you must unlock calibration.

The default password is KI000CAL. You can use cal.password to change the default.

An error is generated if this command is issued when calibration is already unlocked.

Example

```
cal.unlock("KI000CAL")
-- Perform operations to generate the calibration data
cal.save()
cal.lock()
Unlock the calibration for the instrument using the default password.
```

Save the calibration data.

Lock the calibration data.

Also see

<u>cal.lock()</u> (on page 4-5) <u>cal.password</u> (on page 4-6)

cal.verify.date

This attribute contains the date of the last calibration verification.

Туре	TSP-Link accessible	Affected by	Where saved	Default value
Attribute (RW)	Yes	Not applicable	Nonvolatile memory	Not applicable

Usage

```
verifyDate = cal.verify.date
```

```
cal.verify.date = os.time({year = year, month = month, day = day})
cal.verify.date = os.time({year = year, month = month, day = day, hour = hour, min =
    minute, sec = second})
```

verifyDate	The date when the last verification occurred
year	Year; must be more than 1970
month	Month (1 to 12)
day	Day (1 to 31)
hour	Hour in 24-hour time format (0 to 23)
minute	Minute (0 to 59)
second	Second (0 to 59)

Details

The date and time is returned in the format:

MMM DD YYYY HH:MM:SS.NNN

Where:

- MMM DD YYYY is the month, date, and year
- HH:MM:SS.NNN is the hour, minute, second, and fractional second

You can read this command if calibration is locked or unlocked. To set the date and time, calibration must be unlocked.

When using the os.time() function, if no parameters are specified, the current date and time of the instrument is used.

The verification date is also available from the front panel:

- 1. Press the **MENU** key.
- 2. Select Calibration.
- 3. The verification date is displayed as the Calibration Date.

Example 1

```
cal.verify.date = os.time({year=2018, month=9, day=5})
print(cal.verify.date)
Set the verify calibration date to September 5, 2018.
Verify the date. Example output:
Sep 5 2014 12:00:00.000
```

Example 2

cal.verify.date = os.time()

Set the calibration verification to the present date of the instrument.

Also see

cal.adjust.date (on page 4-2)

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